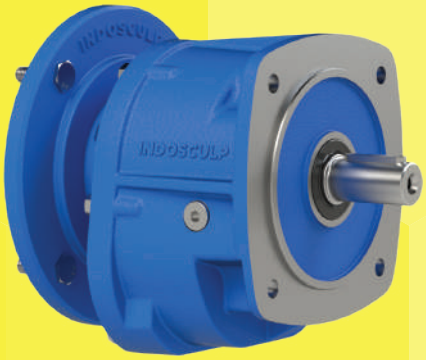
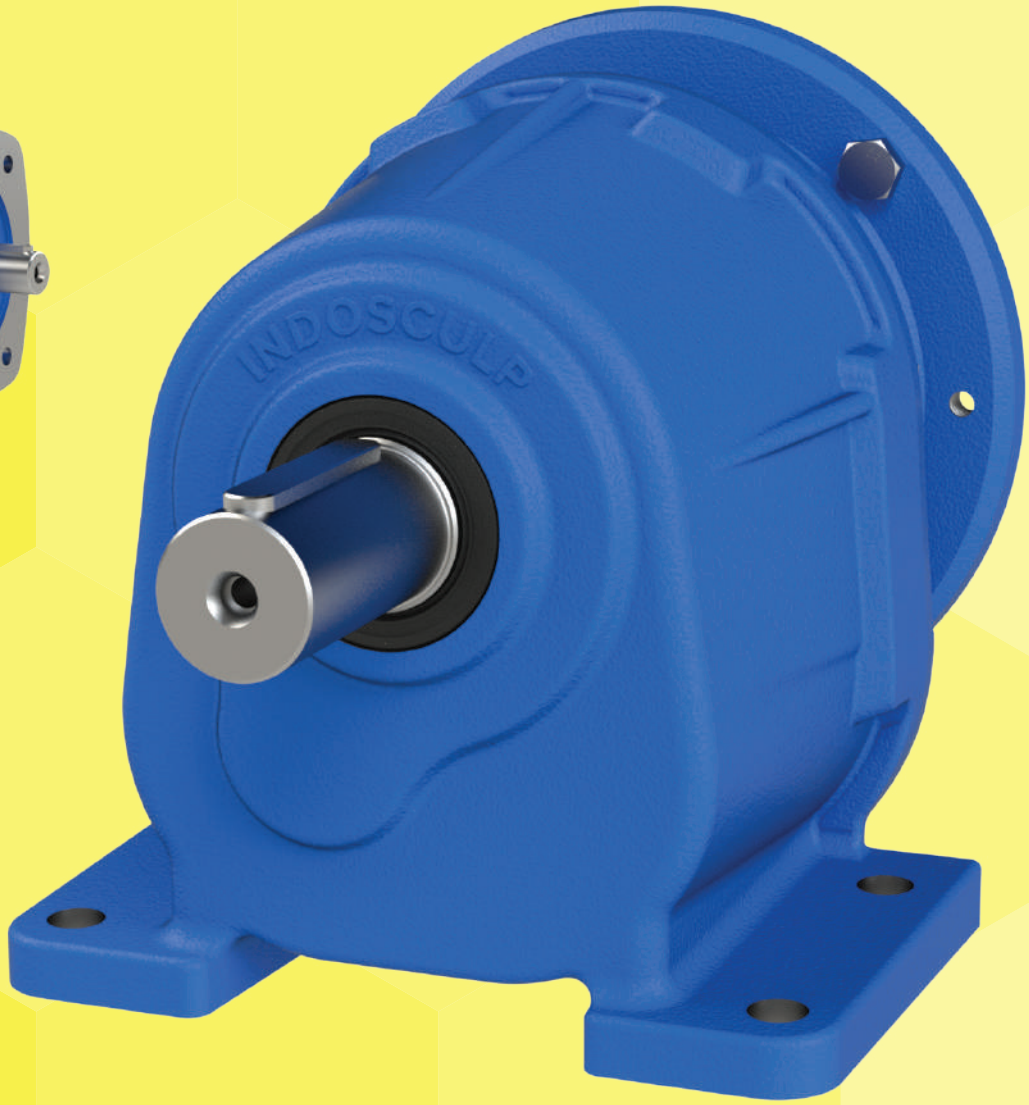
INDOSCULP

ISO 9001 CERTIFIED COMPANY

IATF 16949 CERTIFIED COMPANY

Performance Assured
Ground Gears
Synthetic Oil





For **4 Pole / 1400 RPM**

PS SERIES
PRODUCT CATALOGUE

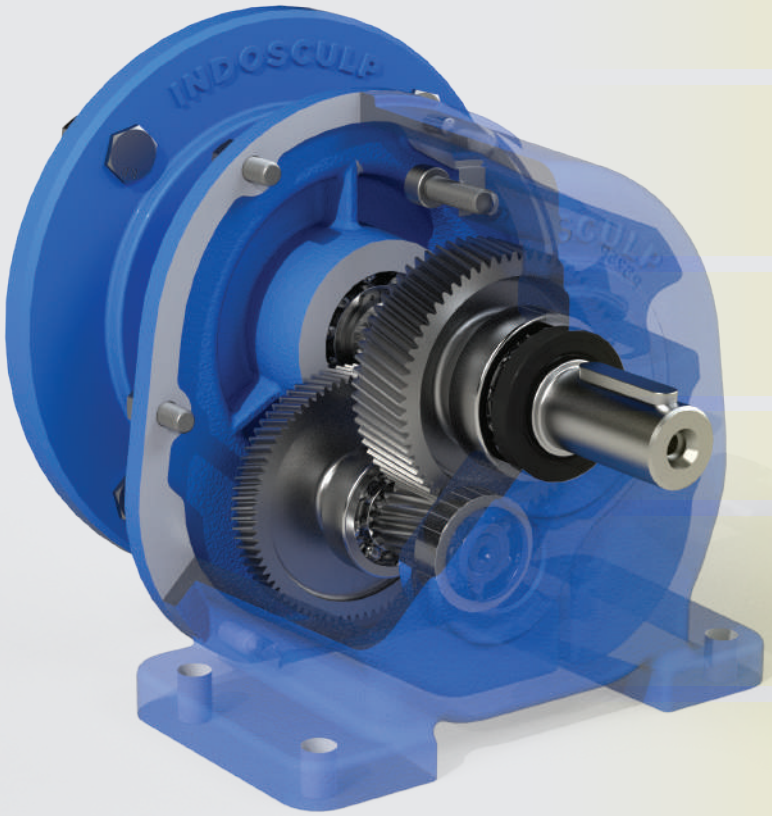
PS16 / **PS**20 / **PS**25 / **PS**30 / **PS**35 / **PS**45 / **PS**55 / **PS**60

Inline Helical Gearboxes & Gearmotors

INDOSCULP

PS SERIES

TECHNICAL FEATURES



Synthetic Lubricant 1
Grade VG 320 - for longer life

Gears 2
Forged Steel Grade 20MnCr5
Case Hardened 58-62 HRC
Gear Profile Grinding DIN 6 Accuracy
Exceptionally low Noise Level

Precision Bearings 3
2RS Bearing at input shaft
for self lubrication & dust proofing

High Quality 4
Nitrile (NBR) Double Lip Oil Seal

Gearbox Housing 5
Cast Iron Grade FG 260
High Toughness

Colour Indigo Blue 6
Surface Treatment Zinc Phosphating
Pure Polyester Powder Coating

- The gear units are designed in unibox housing to consume optimal installation space and can operate in harsh environments with minimum downtimes. Strict quality control measures are adopted at each stage of manufacturing and assembly of the gearbox
- All units are suitable to fit with any standard IEC motor
- Inspection Standards:

Surface hardness	UNE 7-257-72
Alignment of shaft to output flange	DIN 42955
Shaft seal tightness	Test at 1Kg/cm^2
Noise levels	Within the limits specified in VDI 2159

IN-HOUSE PRODUCTION FACILITIES

- 40,000 Sq. Ft State of the Art Manufacturing Facility
- Gear Cutting Machines: CNC Gear Hobbing Machine, CNC Shaving Machine, CNC Gear Grinding Machine, etc
- Seal Quench Heat Treatment Plant
- VMCs & HMCs
- QA Facilities: CNC Gear Tester, CMM, Contracer, Leakage Testing Machine, UTM, Hardness Testers, Test Rig, etc

CNC Hobbing

CNC Gear Grinding

CNC Gear Profile Tester

Coordinate Measuring Machine

INDEX

*Visit **www.indosculp.com** to search for the latest revision of catalogue or scan the qr code below*

1. UNITS OF MEASUREMENT

Symbol	Value applies to	Unit	Description
A_N	1, 2	[N]	
Sf_1		-	Service Factor
f_T		-	Thermal Factor
f_{TP}		-	Temperature Factor
i		-	Gear Ratio
I		-	Cyclic Duration Factor
J_C		[Kgm^2]	Mass Moment of Inertia to be driven
J_M		[Kgm^2]	Motor Mass Moment of Inertia
J_R		[Kgm^2]	Mass Moment of Inertia for the Gear Unit
K		-	Mass Acceleration Factor
K_r		-	Transmission Element Factor
M	1, 2	[Nm]	Torque
M_c	1, 2	[Nm]	Calculated Torque
M_n	1, 2	[Nm]	Rated Torque
M_r	1, 2	[Nm]	Torque Demand
n	1, 2	[min^{-1}]	Rotational Speed
P	1, 2	[kW]	Power
P_N	1, 2	[kW]	Rated Power
P_R	1, 2	[kW]	Power Demand
R_C	1, 2	[N]	Calculated Radial Force
R_N	1, 2	[N]	Permissible Overhung Load
S		-	Safety Factor
t_a		[°C]	Ambient Temperature
t_f		[min]	Work Time at Constant Load
t_r		[min]	Rest Time
η_d		-	Dynamic Efficiency
η_s		-	Static Efficiency

1 Value applies to i/p shaft

2 Value applies to o/p shaft

General Information

The following headings contain information on elements for selection and correct use of gearmotors.

2. TORQUE [Nm]

Rated Torque
M_{n2} [Nm]

Torque transmissible through output shaft, under uniform loading and based on service factor f_s=1. Rating refers to specific n_1 input speeds.

Required Torque
M_{r2} [Nm]

Torque corresponding to application requirements. It must always be equal to or less than rated output torque **M_{n2}** for the gearbox under study.

Calculated Torque
M_{c2} [Nm]

Torque value to be used when selecting the gearbox, considering required torque **M_{r2}** and service factor Sf and is obtained through the equation given below.

$$M_{c2} = M_{r2} * Sf \leq M_{n2} \quad *(1)$$

3. POWER [Kw]

Input Rated Power
Pn_1 [kW]

In the gearbox selection charts this is the power applicable to input shaft, based on input speed n_1 and corresponding to service factor f_s= 1.

4. THERMAL CAPACITY (P_t) [Kw]

P_t is the power that can be transmitted through the gear unit, under a continuous duty and an ambient temperature of 20 °C, without resulting into damage of the inner parts or degradation of the lubricant properties. Refer chart (A1) for specific kW ratings.
In case of intermittent duty, or an operating ambient temperature othan the rated 20 °C, the P_t value should be adjusted through the factor f_t , obtained from chart (A2) as per the following equation: **$P_t' = P_t \times f_t$**
Gear units featuring more than 2 reductions and/or a gear ratio larger than i > 45 do not normally require the thermal limit to be checked as in these cases the thermal rating usually exceeds the mechanical rating.

P_t [kW] 20 °C *(A1)

Model	Rotational Speed at i/p shaft	
	n_1 = 1400 min^{-1}	**n_1 = 2800 min^{-1}**
PS 16	3.3	2.2
PS 20	4.7	3.3
PS 25	6.0	4.2
PS 30	7.8	5.5
PS 35	10.8	7.5
PS 45	13.9	9.8
PS 55	20.8	15.6
PS 60	31.0	23.0

f_t *(A2)

t_a [°C]	Continuous duty	Intermittent duty			
		Degree of Intermittence			
		80%	**60%**	**40%**	**20%**
40	0.80	1.1	1.3	1.5	1.6
30	0.85	1.3	1.5	1.6	1.8
20	1.00	1.5	1.6	1.8	2
10	1.15	1.6	1.8	2	2.3

Where Cyclic duration factor (I)% is the relationship of operating time under load t_f and total time ($t_f + t_r$) expressed as a percentage.

$$I = \frac{t_f}{t_f + t_r} * 100 \qquad *(2)$$

The condition to verify the above is:

$$P_{r1} \leq P_t * f_t \qquad *(3)$$

5. EFFICIENCY (η)

Obtained from the relationship of output power P_2 to input power P_1 according to the following equation:

$$\eta = \frac{P2}{P1} \times 100 \quad [\%] \qquad *(4)$$

η	2S	3S
	95%	93%

*(A3)

6. GEAR RATIO (i)

The value for the gear ratio is referred to with the letter (i) and calculated through the relationship of the input speed n_1 to the output speed n_2:

$$i = \frac{n_1}{n_2} \qquad *(5)$$

7. ANGULAR VELOCITY

Input Speed
n_1 [min^{-1}]

Speed is related to the prime mover selected. Catalogue values refer to speed of either single or double speed motors that are commonn the industry.
If the gearbox is driven by an external transmission it is recommended to operate it with a speed of 1400 min^{-1} or lower in order to optimise operating conditions and lifetime.

Higher input speeds are permitted, however in this case consider that torque rating M_{n2} is affected adversely.
Please consult a Indosculp representative.

Output Speed
n_2 [min^{-1}]

The output speed n_2 is calculated from the relationship of input speed n_1 to the gear ratio i, as per the following:

$$n_2 = \frac{n_1}{i} \qquad *(6)$$

8. OVERHUNG LOADS

External transmissions keyed onto input and/or output shaft generate loads that act radially onto same shaft. Resulting shaft loading must be compatible with both the bearing and the shaft capacity. Namely shaft loading (Rc_1 for input shaft, Rc_2 for output shaft), must be equal to or lower than admissible overhung load capacity for shaft under study (Rn_1 for input shaft, Rn_2 for output shaft). OHL capability listed in the rating chart section.
In the formulas given on the right, index (1) applies to parameters relating to input shaft, whereas index (2) refers to output shaft. The load generated by an external transmission can be calculated with close approximation through the following equations:

$$R_{c2}\,[N] = \frac{2000 \times M_2\,[Nm] \times K_r}{d\,[mm]}$$

$$R_{c1}\,[N] = \frac{2000 \times M_1\,[Nm] \times K_r}{d\,[mm]} \qquad *(7)$$

where,
$M_{1/2}$ [Nm] = torque applied to shaft
d [mm] = pitch diameter of part keyed on to shaft
K_r = 1 (Chain Transmission)
K_r = 1.25 (Gear Transmission)
K_r = 1.25-2.0 (Belt Transmission)

A comparison of shaft loading with catalogue OHL ratings should verify the following condition:

$Rc_1 \leq Rn_1$ [input shaft]

or

$Rc_2 \leq Rn_2$ [output shaft]

9. SERVICE FACTOR (f_s)

This factor is numeric value describing reducer service duty. It takes into consideration, with unavoidable approximation, daily operating conditions, load variations and overloads connected with reducer application. In the below diagram, after selecting proper "daily working hours" column, the service factor is given by intersecting the number of starts per hour and one of the K1, K2 or K3 curves.

K_ curves are linked with the service nature (approximately: uniform, medium & heavy) through the accleration factor of masses K, connected to the ratio between masses and motor inertia values.
Regardless of the value given for the service factor, we would like to remind that in some applications, which for example involve lifting parts, failure of the reducer may expose the operators to the risk of injuries. If in doubt, please contact our Technical Service.

Acceleration factor of masses, *K*
This parameter serves for selecting the right curve for the type of load. The value is given by the following ratio:

$$K = \frac{J_c}{J_m} \quad *(8)$$

where,
J_c = moment of inertia of driven masses referred to motor driving shaft.
J_m = moment of inertia of motor

$K \leq 0.25$ = curve **K1** Uniform load
$0.25 < K \leq 3$ = curve **K2** Moderate shock load
$3 < K \leq 10$ = curve **K3** Heavy shock load
$K > 10$ = please contact our Technical Service

10. LUBRICATION & MAINTAINENCE

Lubrication
The PS speed reducer sizes 16, 20, 25, 30 & 35 are factory filled with long-life synthetic lubricant. There is no need for periodical lubricant changes. Oil quantity allows any mounting position.
Operation of gear units is permitted at ambient temperatures between -20°C and +40°C. However, for temperatures between -20°C and -10°C unit may only start up after it has been progressively and evenly pre-heated, or otherwise initially operated unloaded.
Load may then be connected to the output shaft when the gear unit has reached the temperature of -10°C, or higher.
Should you carry out, for any reason, the complete change of original lubricant, the following table (A) indicates quantity to be used.

(A) Oil Quantity

Gearbox Model	B3 B5	B6 B51	B7 B53	B8 B52	V5 V1	V6 V3
PS 16	0.36	0.36	0.36	0.36	0.36	0.36
PS 20	0.40	0.40	0.40	0.40	0.40	0.40
PS 25	0.67	0.67	0.67	0.67	0.67	0.67
PS 30	1.1	1.1	1.1	1.1	1.1	1.1
PS 35	1.1	1.1	1.1	1.1	1.1	1.1
PS 45	2.4	2.2	2.2	1.8	2.7	3.6
PS 55	2.9	2.8	2.8	3.8	6.0	5.5
PS 60	5.5	6.0	6.0	6.5	9.0	8.0

Maintainence
The PS speed reducer sizes 45, 55, & 60 which are not factory filled with lubricant, the first oil change must take place after about 300 hours of operation, carefully flushing the gear unit using suitable detergents.
Do not mix mineral oils with synthetic oils.
Check oil levels regularly and change oil at the intervals shown in table (B).

(B) Oil Change Interval

Oil Temperature [°C]	Mineral Oil [hrs]	Synthetic Oil [hrs]
< 65	8000	25000
65 - 80	4000	15000
80 - 95	2000	12500

11. THRUST LOADS (A_{n1} , A_{n2})

Permissible thrust loads on input [A_{n1}] and output [A_{n2}] shafts are obtained from the radial loading for the shaft under consideration [R_{n1}] and [R_{n2}] through the following equation:

$$A_{n1} = R_{n1} \times 0.2$$

$$A_{n2} = R_{n2} \times 0.2$$

*(9)

The thrust loads calculated through these formulas apply to thrust forces occuring simultaneously to time as rated radial loads.
In the only case that no overhung load acts on the shaft, the value of the admissible thrust load [A_n] amounts to 50% of the rated OHL [R_n] on same shaft.
Where thrust loads exceed permissible value or largely prevail over radial loads, contact Indosculp for an in-depth analysis of the application.

12. INSTALLATION

The following installation instructions must be followed:

a) Make sure that the gearbox is correctly secured and mounted to avoid vibrations. If shocks or overload expected, install hydraulic couplings, clutches, torque limiters, etc.
b) Before being paint coated, the machined surfaces and the outer surface of the oil seals must be protected to prevent paint drying out the rubber and jeopardising the sealing properties.
c) Parts fitted on the gearbox output shaft must be machined to ISO H7 tolerance to prevent interference fits that could damage the gearbox itself. Further to mount or remove such parts, use suitable pullers or extraction devices using the tapped hole located at the top of the shaft extension.
d) Mating surfaces must be cleaned and treated with suitable protective products before mounting to avoid oxidation and, as a result, seizure of parts.
e) Prior to putting the gear unit into operation make sure that the equipement that incorporates the same compiles with the current revision of the Machines directive.
f) Before starting up the machine, make sure that oil level conforms to the mounting position specified for the gear unit.
g) For outdoor installation provide adequate guards in order to protect the gearbox drive from rainfalls as well as direct sun radiation.

13. STORAGE

Observe the following instructions to ensure correct storage of the products:

a) Do not store outdoors, in areas exposed to weather or with excessive humidity.
b) Always place wooden boards or other material underneath the product to avoid direct contact with the floor.
c) In case of long-term storage all machined surfaces such as flanges, shafts and couplings must be coated with a suitable rust inhibiting product (Mobilama 248 or equivalent rust preventive).
d) Furthermore gear units must be placed with the oil fill plug in the highest position and filled up with oil. Before putting the units into operation the appropriate quantity, and type of oil must be restored.

14. CONDITIONS OF SUPPLY

Gear units are supplied as follows:

a) Configured for installation in the mounting position specified when ordering.
b) Tested to factory specifications.
c) Mating machined surfaces unpainted.
d) Nuts and bolts for mounting motors are provided.
e) Shafts are protected with shaft covers.
f) Supplied with lifting lug (whereever applicable).

15. DESIGNATION FOR GEARBOX

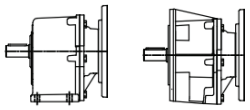
PS 30 2S P 14.01 080 B5 B3 .....

Options
LO (PS 45, PS 55, PS 60)
PV (PS 16 ... PS 60)

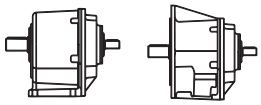
Mounting Position
PS P **B3**(default), **B6**, **B7**, **B8**, **V5**, **V6**
PS F **B5**(default), **B51**, **B53**, **B52**, **V1**, **V3**

Motor Mounting
B5

Input Configuration (Motor Frame Size)



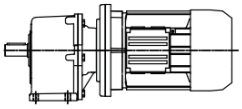
063, 071, 080, 090, 100
112, 132, 160, 180



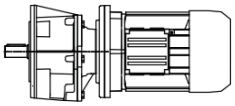
HS

Ratio

Mounting Version



P
Foot Type



F
Flange Type

Reductions
2S = 2 Stage
3S = 3 Stage

Model
16, 20, 25, 30
35, 45, 55, 60

Series

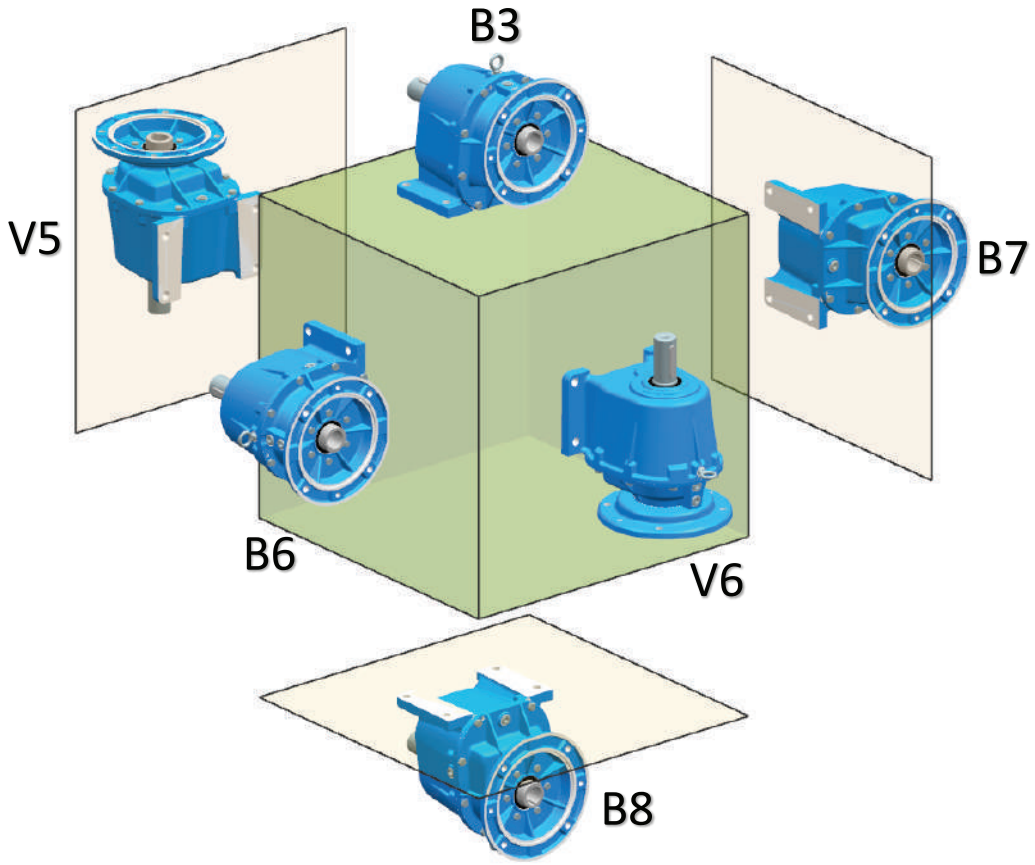
16. GEARBOX OPTIONS

LO
Gearboxes PS45, PS55, PS60 usually supplied without oil, can be supplied with synthetic oil currently used by INDOSCULP and filled according to the mounting position specified.

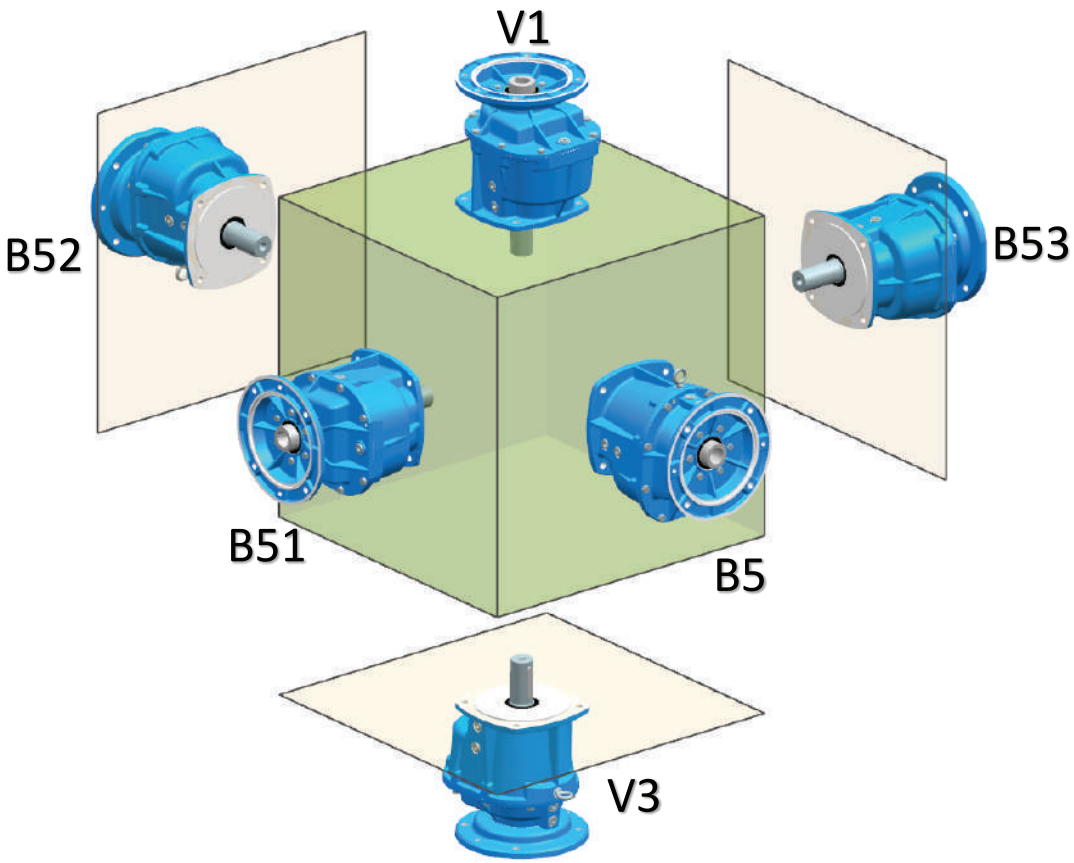
PV
Both input & output shafts feature Viton® oil seals.

17. GEARBOX MOUNTING POSITION

P (Foot Type Gearbox)



F (Flange Type Gearbox)



18. SELECTION GUIDELINES FOR HELICAL GEARBOX

Data required for selection

- **Pn_1 - Motor Power/Input Power/Transmitted Power** [kW]
- **n_1 - Input Speed** [rpm]
- **n_2 - Output Speed** [rpm]
- **i - Required Ratio**
- Type of Driven Machine or nature of load on driven machine (Uniform, Moderate Shock, Heavy Shock Load, etc)
- Duration of service per day, hours
- Connection of output shaft (direct coupling, belt drive, chain/sprocket drive, gears, etc)
- Starting frequency (no. of starts per hour)
- Type of geared motor/ gear unit required
- Mounting Position

Steps for Selection

1) **Power Rating:** Refer Speed Reducer Rating charts
2) **Service Factor:** For selecting proper size of gear unit a suitable service factor is to be considered over motor power.

Steps to calculate Service Factor:

i) Type of Load:
U – Uniform Load
M – Moderate Shock Load
H – Heavy Shock Load
(Refer – Load Classification table)

ii) Mechanical Service Factor (f_1):
Refer table to find f1 as per the **Duration of Service (hours per day)**

Table 1: Mechanical Service Factor (Sf_1)

Duration of Service (Hours per day)	Load classification of driven machine		
	Uniform Load (U)	Moderate Shock Load (M)	Heavy Shock Load (H)
0-3	0.80	1.00	1.50
3-10	1.00	1.25	1.75
10+	1.25	1.50	2.00

Table 2: Load Factor

Overhang Member	K
Chain Sprocket	1.00
Spur/ Helical Gear	1.25
Vee Belt Pulley	1.5
Flat Belt Pulley	2

iii) Frequency Starts Factor (Sf_2)
Now considering Sf_1 and starts per hour, find your Sf_2 by referring the table.

Table 3: Frequency Service Factor (Sf_2)

Starts/hr	Mechanical Service Factor (Sf_1)					
	0.8	**1**	**1.25**	**1.5**	**1.75**	**2**
1	1.00	1.00	1.00	1.00	1.00	1.00
2-20	1.20	1.10	1.08	1.07	1.07	1.06
21-40	1.30	1.20	1.17	1.18	1.15	1.08
41-80	1.50	1.40	1.25	1.23	1.18	1.10
81-160	1.60	1.50	1.35	1.30	1.20	1.15
161-320	2.00	1.80	1.70	1.80	1.50	1.40

iv) Service Factor = $Sf_1 \times Sf_2$

3) **Overhung Load**: When a sprocket/gear, etc. is used at the output shaft for transmitting power, the suitability of gear unit to take resulting radial load (acting as overhung load) is to be decided.

This can be checked using the formula:

$$R = \frac{P_{n1} \times 9550 \times k}{n_2 \times D\ [mm]} \times 2000 \quad [N]$$

Where, P_{n1} = Motor Power/ Input Power [kW]
k = Load Factor [kg]
n_2 = Output Speed [rpm]
D = Pitch Diameter of overhung load member

The calculated overhung load is to be compared with the allowable overhung load values (Rn_2) given in Gearmotor selection chart & Speed Reducer Rating charts.

NOTE: The above calculated overhung load is taken as acting at the middle of output shaft extension. If the overhang load is acting at a distance other than middle of extension, refer the details to us. If the angle at which the overhung load acting is known, the same may also be informed.
The bearings of o/p shaft are capable of taking certain amount of externally applied axial thrust loads. If the o/p shaft is to take combined radial overhang load & axial thrust load, refer the full details to us.

19. LOAD CLASSIFICATION TABLE

Agitators	
Pure Liquids	U
Liquids and Solids	M
Liquids - Variable Density	M
Semi - liquids Variable Density	M*
Blower	
Centrifugal	U
Lobe	M
Vane	U
Brewing and Distilling	
Bottling Machinery	U
Brew Kettles - Continuos Duty	U
Cookers - Continuous Duty	U
Mach Tubs - Continuous Duty	U
Scale Hopper Frequent Starts	M
Can Filling Machines	U
Cane Knives	M
Car Dumpers	H
Car Pullers - Intermittent Duty	U
Clarifiers	U
Classifiers	M
Clay Working Machinery	
Brick Press	H
Briquette Machine	H
Clay Working Machinery	M
Pug Mill	M
Compressors	
Centrifugal	
Lobe	
Reciprocating	
Multi Cylinder	M*
Single Cylinder	H*
Conveyors - Uniformly Loaded or Fed	
Apron	M
Assembly	M
Belt	M
Bucket	M
Chain	U
Flight	U
Oven	U
Conveyors - Heavy Duty Not Uniformly Loaded	
Apron	M
Assembly	M
Belt	M
Bucket	M
Chain	M
Flight	M
Live Roll (Package)	M
Oven	M
Reciprocating	H
Screw	M
Shaker	H
Cranes and Hoists	
Main Hoists	
Heavy Duty	H
Medium Duty	M
Reversing	M
Skip Hoists	M
Trolley Drive	M*
Bridge Drive	M*
Crushers	
Ore	H
Stone	H
Dredges	
Cable Reels	M
Conveyors	M
Cutter Head Drives	H
Jig Drives	H
Maneuvering Winches	M
Pumps	M
Screen Drive	H
Stackers	M
Utility Winches	M
Elevators	
Bucket - Uniform Load	U
Bucket - Heavy Load	M
Bucket - Continuous	U
Centrifugal Discharge	U
Escalators	U
Freight	M
Gravity Discharge	U
Man Lifts	**
Passenger	**
Service - Hand Lift	H
Fans	
Centrifugal	M
Cooling Towers	**
Induced Draft	M
Forced Draft	**
Large (Mine, etc)	M*
Large Industrial	M*
Large (Small Diameter)	U
Feeders	
Apron	M
Belt	M
Disc	U
Reciprocating	H
Screw	M
Food Industry	
Beet Slicer	M
Cereal Cooker	U
Dough Mixer	M
Meat Grinders	M
Generators (Not Welding)	U
Hammer Mills	H
Laundry Washers	
Reversing	M
Laundry Tumblers	M
Line Shafts	
Heavy Shock Load	H
Moderate Shock Load	M
Uniform Load	U
Lumber Industry	
Barker - Hydraulic/Mechanical	M
Burner Conveyor	M
Chain Saw and Drag Saw	H
Chain Transfer	H
Craneway Transfer	H
De-barking Drum	H
Edger Feed	M
Gang Feed	M
Green Chains	M
Live rolls	H
Log Deck	H
Log Haul - Incline	H
Log Haul - Well type	H
Log turning device	H
Main Log Conveyor	H
Off Bearing Rolls	M
Planer Feed Chains	M
Planer Floor Chains	M
Planer Tilting Hoist	M
Re-saw Merry-go-round Conveyor	M
Roll Cases	H
Slab Conveyor	H
Small Waste Conveyor - Belt	U
Small Waste Conveyor - Chain	M
Log Turning Device	H
Sorting Table	M
Tipple Hoist Conveyor	M
Tipple Hoist Drive	M
Transfer Conveyor	H
Transfer Rolls	H
Tray Drive	M
Trimmer Feed	M
Waste Conveyor	M
Machine Tools	
Bending Roll	M
Notching Press - Belt Driven	*
Plate Planer	H
Punch Press - Gear Driven	H
Tapping Machines	H
Main Drives	M
Auxilary Drives	U
Metal Mills	
Draw Bench - Carriage	H
Draw Bench - Main Drive	M
Forming Machines	H
Pinch Dryer & Scrubber rolls	
Reversing	*
Slitters	M*
Table Conveyors	
Reversing	H
Non Reversing	M
Wire Drawing & Flattening m/c	M
Wire Welding Machine	M
Mills, Rotary Type	
Ball	H
Cement Kilns	**
Dryers & Coolers	M
Kilns	M
Pebble	H
Rod	H
Tumbling Barrels	H
Mixers	
Concrete Mixers, Continuous	M
Concrete Mixers, Intermittent	U
Constant Density	U
Variable Density	M
Oil Industry	
Chillers	M
Oil Well Pumping	**
Paraffin Filter Press	M
Rotary Kilns	M
Paper Mills	
Agitators (Mixers)	M
Barker Auxiliaries, Hydraulic	M
Barker, Mechanical	M
Barking Drum	H
Beater & Pulper	M
Bleacher U	U
Calenders	M
Calenders - Super	H
Converting machines, except cutters, platers	M
Conveyors	U
Couch	M
Cutters, Platers	H
Cylinders	M
Dryers	M
Felt Stretcher	M
Felt Whipper	H
Jordans	H
Log Haul	H
Presses	U
Pulp Machines	M
Reel	M
Stock Chests	M
Suction Roll	U
Washers & Thickners	M
Winders	U
Printing Presses	U
Pullers	
Barge Haul	M
Pumps	
Centrifugal	H
Proportioning	M*
Reciprocating	
Single Acting	
3 or more Cylinders	M
Double Acting	
2 or more Cylinders	*
Single Acting 1 or 2 Cylinders	*
Double Acting	*
Single Cylinder	*
Rotary - Gear Type	H
Rotary - Lobe, Vane	H
Rubber Industry	
Mixer	H
Rubber Calender	M
Rubber Mill (2 or more)	M*
Sheeter	M*
Tire Building Machines	**
Tire & Tube Press Openers	**
Tubers & Strainers	M
Sewage Disposal Equipment	
Bar Screens	H
Chemical Feeders	H
Collectors, Circuline or Straight	H
Dewatering Screens	M
Grit Collectors	H
Scum Breaks	M
Slow or Rapid Mixers	M
Suldge Collectors	U
Thickners	M
Vaccum Filters	M
Screens	
Air Washing	U
Rotary - Stone or Gravel	M
Traveling Water Intake	U
Slabpushers	M
Steering Gear	M
Stockers	U
Textile Industry	
Batchers	M
Calenders	M
Card Machines	M*
Cloth Finishing Machines (washers, pads, tenters, dryers, calenders, etc)	M
Dry Cans	M
Dryers	M
Dyeing Machinery	M
Knitting Machines (Looms, etc)	*
Looms	M
Mangles	M
Nappers	M
Pads	M
Range Drives	*
Slashers	M
Soapers	M
Spinners	M
Tenter Frames	M
Washers	M
Winders (Other than Batchers)	M
Yarn Prewparatory Machines (Cards, Spinners, Slashers, etc)	M
Windlass	M*

U - Unifrom Load **M - Moderate Load** **H - Heavy Load**

* In view of varying load conditions, it is suggested that these applications be carefully reviewed before a final selection is made

** Check Safety Codes and refer to Indosculp Customer Service

20. MOTOR AVAILABILITY

Motor - gearbox combinations resulting from the below chart are based purely on geometrical compatibility. When selecting a gearmotor, refer to procedure specified and observe particularly the condition S ≥ fs.

Gearbox Model	Stage	Ratio (*i*)	Motor Frame Size (IEC)								
			63	71	80	90	100	112	132	160	180
PS 16	**2S**	5.53 - 44.73									
PS 20	**2S**	5.49 - 15.48									
		18.01 - 49.52									
	3S	58.1 - 187.5									
PS 25	**2S**	5.02 - 49.04									
	3S	60.1 - 192.1									
PS 30	**2S**	5.11 - 36.82									
	3S	41.2 - 151.1									
PS 35	**2S**	5.11 - 36.82									
	3S	41.2 - 151.1									
PS 45	**2S**	4.42 - 27.45							⚠		
	3S	31.1 - 62.7									
		76.8 - 202.1									
PS 55	**2S**	4.55 - 25.84								⚠	
	3S	29.8 - 77.5									
		87 - 190.3									
PS 60	**2S**	4.34 - 25.47									⚠
	3S	30.2 - 76.4									
		88.1 - 187.5									

⚠ In this case, if the gearbox is in any horizontal mounting position, it is recommended that the motor is IM B35 type.

21. GEARMOTOR SELECTION CHARTS

PS SERIES / Inline Helical Gearbox

0.12 kW / 0.16 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
7.3	146	1.2	192.10	3200	**PS 25 3S 063 B5**	**63S**	**4**
8.9	120	1.5	157.90	3200	**PS 25 3S 063 B5**	**63S**	**4**
9.7	110	1.6	144.40	3200	**PS 25 3S 063 B5**	**63S**	**4**
11.4	93	1.9	122.50	3200	**PS 25 3S 063 B5**	**63S**	**4**
11.7	91	1.0	120.10	2800	**PS 20 3S 063 B5**	**63S**	**4**
12.8	83	2.2	109.10	3200	**PS 25 3S 063 B5**	**63S**	**4**
13.0	82	1.1	108.10	2800	**PS 20 3S 063 B5**	**63S**	**4**
14.3	74	1.2	97.70	2800	**PS 20 3S 063 B5**	**63S**	**4**
15.6	68	2.6	89.70	3200	**PS 25 3S 063 B5**	**63S**	**4**
17.1	62	2.9	82.00	3200	**PS 25 3S 063 B5**	**63S**	**4**
17.2	62	1.5	81.40	2800	**PS 20 3S 063 B5**	**63S**	**4**
20.1	53	3.4	69.60	3195	**PS 25 3S 063 B5**	**63S**	**4**
20.2	53	1.7	69.20	2632	**PS 20 3S 063 B5**	**63S**	**4**
21.8	49	1.8	64.30	2595	**PS 20 3S 063 B5**	**63S**	**4**
24.1	44	2.0	58.10	2476	**PS 20 3S 063 B5**	**63S**	**4**
28.3	39	2.1	49.52	2400	**PS 20 2S 063 B5**	**63S**	**4**
31.0	35	1.3	44.73	1010	**PS 16 2S 063 B5**	**63S**	**4**
31.3	35	2.3	44.77	2290	**PS 20 2S 063 B5**	**63S**	**4**
35.0	31	1.4	40.32	990	**PS 16 2S 063 B5**	**63S**	**4**
38.0	29	2.8	37.31	2100	**PS 20 2S 063 B5**	**63S**	**4**
39.0	28	1.6	36.36	980	**PS 16 2S 063 B5**	**63S**	**4**
43.0	25	1.8	32.78	960	**PS 16 2S 063 B5**	**63S**	**4**
44.0	25	3.2	31.71	1940	**PS 20 2S 063 B5**	**63S**	**4**
52.0	21	2.1	27.14	930	**PS 16 2S 063 B5**	**63S**	**4**
67.0	16	2.8	20.96	890	**PS 16 2S 063 B5**	**63S**	**4**
74.0	15	2.7	18.89	860	**PS 16 2S 063 B5**	**63S**	**4**
89.0	12	3.3	15.64	820	**PS 16 2S 063 B5**	**63S**	**4**
112.0	10	4.1	12.47	780	**PS 16 2S 063 B5**	**63S**	**4**
125.0	9	4.6	11.24	760	**PS 16 2S 063 B5**	**63S**	**4**
150.0	7	4.1	9.31	720	**PS 16 2S 063 B5**	**63S**	**4**
189.0	6	5.2	7.41	680	**PS 16 2S 063 B5**	**63S**	**4**
210.0	5	5.8	6.68	660	**PS 16 2S 063 B5**	**63S**	**4**
253.0	4	7.0	5.53	620	**PS 16 2S 063 B5**	**63S**	**4**

0.18 kW / 0.25 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
7.3	224	0.8	192.10	3200	**PS 25 3S 063 B5**	**63L**	**4**
8.8	182	1.0	157.90	3200	**PS 25 3S 063 B5**	**63L**	**4**
9.6	166	1.1	144.40	3200	**PS 25 3S 063 B5**	**63L**	**4**
11.3	141	1.3	122.50	3200	**PS 25 3S 063 B5**	**63L**	**4**
12.7	126	1.4	109.10	3200	**PS 25 3S 063 B5**	**63L**	**4**
15.5	103	1.7	89.70	3200	**PS 25 3S 063 B5**	**63L**	**4**
17.1	94	1.9	82.00	3200	**PS 25 3S 063 B5**	**63L**	**4**
17.2	93	1.0	81.40	2800	**PS 20 3S 063 B5**	**63L**	**4**
20.0	80	2.2	69.60	3200	**PS 25 3S 063 B5**	**63L**	**4**
20.2	79	1.1	69.20	2632	**PS 20 3S 063 B5**	**63L**	**4**
21.8	73	1.2	64.30	2595	**PS 20 3S 063 B5**	**63L**	**4**
24.1	66	1.4	58.10	2476	**PS 20 3S 063 B5**	**63L**	**4**
28.3	58	1.4	49.52	2400	**PS 20 2S 063 B5**	**63L**	**4**
31.0	52	1.5	44.77	2290	**PS 20 2S 063 B5**	**63L**	**4**
34.0	47	1.0	40.32	850	**PS 16 2S 063 B5**	**63L**	**4**
38.0	44	1.8	37.31	2100	**PS 20 2S 063 B5**	**63L**	**4**
38.0	43	1.1	36.36	850	**PS 16 2S 063 B5**	**63L**	**4**
42.0	39	1.2	32.78	840	**PS 16 2S 063 B5**	**63L**	**4**
44.0	37	2.2	31.71	1940	**PS 20 2S 063 B5**	**63L**	**4**
50.0	33	2.4	28.13	1880	**PS 20 2S 063 B5**	**63L**	**4**
51.0	32	1.4	27.14	820	**PS 16 2S 063 B5**	**63L**	**4**
55.0	30	2.7	25.43	1780	**PS 20 2S 063 B5**	**63L**	**4**
66.0	25	3.2	21.19	1620	**PS 20 2S 063 B5**	**63L**	**4**
66.0	25	1.8	20.96	810	**PS 16 2S 063 B5**	**63L**	**4**
74.0	22	1.8	18.89	790	**PS 16 2S 063 B5**	**63L**	**4**
89.0	18	2.2	15.64	760	**PS 16 2S 063 B5**	**63L**	**4**
90.0	18	3.6	15.48	1540	**PS 20 2S 063 B5**	**63L**	**4**
111.0	15	2.7	12.47	740	**PS 16 2S 063 B5**	**63L**	**4**
124.0	13	3.0	11.24	720	**PS 16 2S 063 B5**	**63L**	**4**
149.0	11	2.7	9.31	690	**PS 16 2S 063 B5**	**63L**	**4**
188.0	9	3.4	7.41	650	**PS 16 2S 063 B5**	**63L**	**4**
208.0	8	3.8	6.68	640	**PS 16 2S 063 B5**	**63L**	**4**
251.0	7	4.6	5.53	600	**PS 16 2S 063 B5**	**63L**	**4**

0.25 kW / 0.33 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
6.9	321	2.2	202.10	9500	**PS 45 3S 071 B5**	**71S**	**4**
7.7	287	2.5	180.70	9500	**PS 45 3S 071 B5**	**71S**	**4**
8.6	258	2.8	162.70	9500	**PS 45 3S 071 B5**	**71S**	**4**
9.1	244	1.3	151.10	5500	**PS 30 3S 071 B5**	**71S**	**4**
9.1	244	2.0	151.10	7200	**PS 35 3S 071 B5**	**71S**	**4**
9.5	233	3.1	147.20	9500	**PS 45 3S 071 B5**	**71S**	**4**
10.2	217	1.5	134.20	5500	**PS 30 3S 071 B5**	**71S**	**4**
10.2	217	2.2	134.20	7200	**PS 35 3S 071 B5**	**71S**	**4**
11.2	198	0.9	122.50	3140	**PS 25 3S 071 B5**	**71S**	**4**
11.4	195	1.6	120.90	5500	**PS 30 3S 071 B5**	**71S**	**4**
11.4	195	2.5	120.90	7200	**PS 35 3S 071 B5**	**71S**	**4**
12.6	176	1.0	109.10	3200	**PS 25 3S 071 B5**	**71S**	**4**
13.8	160	2.0	99.30	5500	**PS 30 3S 071 B5**	**71S**	**4**
13.8	160	3.0	99.30	7200	**PS 35 3S 071 B5**	**71S**	**4**
15.3	145	1.2	89.70	3120	**PS 25 3S 071 B5**	**71S**	**4**
16.7	133	2.4	82.20	5500	**PS 30 3S 071 B5**	**71S**	**4**
16.8	132	1.4	82.00	3070	**PS 25 3S 071 B5**	**71S**	**4**
18.8	118	2.7	73.30	5500	**PS 30 3S 071 B5**	**71S**	**4**
19.8	112	1.6	69.60	2980	**PS 25 3S 071 B5**	**71S**	**4**
20.9	106	3.0	65.80	5500	**PS 30 3S 071 B5**	**71S**	**4**
22.9	97	1.9	60.10	2960	**PS 25 3S 071 B5**	**71S**	**4**
24.1	92	1.0	58.10	2476	**PS 20 3S 071 B5**	**71S**	**4**
28.0	81	2.0	49.00	2830	**PS 25 3S 071 B5**	**71S**	**4**
28.3	80	1.0	49.52	2400	**PS 20 2S 071 B5**	**71S**	**4**
31.0	73	1.1	44.77	2290	**PS 20 2S 071 B5**	**71S**	**4**
34.0	66	2.4	40.29	2710	**PS 25 3S 071 B5**	**71S**	**4**
37.0	61	2.6	36.86	2650	**PS 25 3S 071 B5**	**71S**	**4**
38.0	60	1.3	37.31	2100	**PS 20 2S 071 B5**	**71S**	**4**
44.0	52	3.1	31.27	2540	**PS 25 3S 071 B5**	**71S**	**4**
44.0	51	1.6	31.71	1940	**PS 20 2S 071 B5**	**71S**	**4**
50.0	46	1.8	28.13	1880	**PS 20 2S 071 B5**	**71S**	**4**
51.0	45	1.0	27.14	700	**PS 16 2S 071 B5**	**71S**	**4**
55.0	41	1.9	25.43	1780	**PS 20 2S 071 B5**	**71S**	**4**
66.0	34	2.3	21.19	1620	**PS 20 2S 071 B5**	**71S**	**4**
66.0	35	1.3	20.96	720	**PS 16 2S 071 B5**	**71S**	**4**
73.0	31	1.3	18.89	710	**PS 16 2S 071 B5**	**71S**	**4**
78.0	29	2.7	18.01	1490	**PS 20 2S 071 B5**	**71S**	**4**
88.0	26	1.6	15.64	700	**PS 16 2S 071 B5**	**71S**	**4**
90.0	25	2.6	15.48	1540	**PS 20 2S 071 B5**	**71S**	**4**
100.0	23	2.9	14.00	1470	**PS 20 2S 071 B5**	**71S**	**4**
110.0	21	1.9	12.47	690	**PS 16 2S 071 B5**	**71S**	**4**
120.0	19	3.4	11.67	1340	**PS 20 2S 071 B5**	**71S**	**4**
122.0	19	2.2	11.24	670	**PS 16 2S 071 B5**	**71S**	**4**
148.0	15	2.0	9.31	650	**PS 16 2S 071 B5**	**71S**	**4**
185.0	12	2.5	7.41	620	**PS 16 2S 071 B5**	**71S**	**4**
206.0	11	2.7	6.68	610	**PS 16 2S 071 B5**	**71S**	**4**
249.0	9	3.3	5.53	580	**PS 16 2S 071 B5**	**71S**	**4**

0.37 kW / 0.5 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
6.9	474	1.5	202.10	9500	**PS 45 3S 071 B5**	**71L**	**4**
7.7	424	1.7	180.70	9500	**PS 45 3S 071 B5**	**71L**	**4**
8.6	382	1.9	162.70	9500	**PS 45 3S 071 B5**	**71L**	**4**
9.1	363	1.3	151.10	7200	**PS 35 3S 071 B5**	**71L**	**4**
9.5	346	2.1	147.20	9500	**PS 45 3S 071 B5**	**71L**	**4**
10.2	323	1.0	134.70	5500	**PS 30 3S 071 B5**	**71L**	**4**
10.2	323	1.5	134.70	7200	**PS 35 3S 071 B5**	**71L**	**4**
11.3	290	1.1	120.90	5500	**PS 30 3S 071 B5**	**71L**	**4**
11.3	290	1.7	120.90	7200	**PS 35 3S 071 B5**	**71L**	**4**
13.3	248	2.9	105.50	9500	**PS 45 3S 071 B5**	**71L**	**4**
13.8	238	1.3	99.30	5500	**PS 30 3S 071 B5**	**71L**	**4**
13.8	238	2.0	99.30	7200	**PS 35 3S 071 B5**	**71L**	**4**
14.8	221	3.3	94.30	9500	**PS 45 3S 071 B5**	**71L**	**4**
16.7	197	1.6	82.20	5500	**PS 30 3S 071 B5**	**71L**	**4**
16.7	197	2.4	82.20	7200	**PS 35 3S 071 B5**	**71L**	**4**
16.7	197	0.9	82.00	2610	**PS 25 3S 071 B5**	**71L**	**4**
18.7	176	1.8	73.30	5480	**PS 30 3S 071 B5**	**71L**	**4**
18.7	176	2.7	73.30	7200	**PS 35 3S 071 B5**	**71L**	**4**
19.7	167	1.1	69.60	2580	**PS 25 3S 071 B5**	**71L**	**4**
20.8	158	2.0	65.80	5340	**PS 30 3S 071 B5**	**71L**	**4**
20.8	158	3.0	65.80	7200	**PS 35 3S 071 B5**	**71L**	**4**
22.8	144	1.2	60.10	2630	**PS 25 3S 071 B5**	**71L**	**4**
25.4	130	2.5	54.00	5090	**PS 30 3S 071 B5**	**71L**	**4**
27.9	120	1.3	49.04	2560	**PS 25 2S 071 B5**	**71L**	**4**
29.6	111	2.9	46.20	4950	**PS 30 3S 071 B5**	**71L**	**4**
33.0	99	3.2	41.20	4800	**PS 30 3S 071 B5**	**71L**	**4**
34.0	99	1.6	40.29	2480	**PS 25 2S 071 B5**	**71L**	**4**
37.0	90	1.8	36.86	2440	**PS 25 2S 071 B5**	**71L**	**4**
44.0	77	2.1	31.27	2360	**PS 25 2S 071 B5**	**71L**	**4**
44.0	76	1.1	31.71	1940	**PS 20 2S 071 B5**	**71L**	**4**
50.0	67	1.2	28.13	1880	**PS 20 2S 071 B5**	**71L**	**4**
53.0	63	2.5	25.75	2310	**PS 25 2S 071 B5**	**71L**	**4**
55.0	61	1.3	25.43	1780	**PS 20 2S 071 B5**	**71L**	**4**
65.0	52	3.1	21.16	2200	**PS 25 2S 071 B5**	**71L**	**4**
66.0	51	1.6	21.19	1620	**PS 20 2S 071 B5**	**71L**	**4**
71.0	47	3.4	19.35	2150	**PS 25 2S 071 B5**	**71L**	**4**
78.0	43	1.9	18.01	1490	**PS 20 2S 071 B5**	**71L**	**4**
88.0	38	1.0	15.64	580	**PS 16 2S 071 B5**	**71L**	**4**
90.0	37	1.8	15.48	1540	**PS 20 2S 071 B5**	**71L**	**4**
100.0	34	1.9	14.00	1470	**PS 20 2S 071 B5**	**71L**	**4**
110.0	31	1.3	12.47	600	**PS 16 2S 071 B5**	**71L**	**4**
120.0	28	2.3	11.67	1340	**PS 20 2S 071 B5**	**71L**	**4**
122.0	28	1.5	11.24	590	**PS 16 2S 071 B5**	**71L**	**4**
141.0	24	2.7	9.92	1220	**PS 20 2S 071 B5**	**71L**	**4**
147.0	23	1.3	9.31	580	**PS 16 2S 071 B5**	**71L**	**4**
163.0	21	2.9	8.57	1210	**PS 20 2S 071 B5**	**71L**	**4**
181.0	19	3.2	7.75	1150	**PS 20 2S 071 B5**	**71L**	**4**
185.0	18	1.7	7.41	570	**PS 16 2S 071 B5**	**71L**	**4**
205.0	16	1.8	6.68	560	**PS 16 2S 071 B5**	**71L**	**4**
248.0	14	2.2	5.53	540	**PS 16 2S 071 B5**	**71L**	**4**

0.55 kW / 0.75 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
6.9	705	1.0	202.10	9500	**PS 45 3S 080 B5**	**80S**	**4**
7.4	664	1.8	190.30	15000	**PS 55 3S 080 B5**	**80S**	**4**
7.5	654	3.2	187.50	22000	**PS 60 3S 080 B5**	**80S**	**4**
7.7	630	1.1	180.70	9500	**PS 45 3S 080 B5**	**80S**	**4**
8.6	568	1.3	162.70	9500	**PS 45 3S 080 B5**	**80S**	**4**
9.3	524	2.3	150.20	15000	**PS 55 3S 080 B5**	**80S**	**4**
10.2	477	1.0	134.70	7200	**PS 35 3S 080 B5**	**80S**	**4**
10.4	470	2.6	134.80	15000	**PS 55 3S 080 B5**	**80S**	**4**
11.4	428	1.1	120.90	7200	**PS 35 3S 080 B5**	**80S**	**4**
11.4	428	2.8	122.70	15000	**PS 55 3S 080 B5**	**80S**	**4**
13.3	368	2.0	105.50	9500	**PS 45 3S 080 B5**	**80S**	**4**
13.9	352	0.9	99.30	5000	**PS 30 3S 080 B5**	**80S**	**4**
13.9	352	1.4	99.30	7200	**PS 35 3S 080 B5**	**80S**	**4**
14.4	338	3.5	96.90	15000	**PS 55 3S 080 B5**	**80S**	**4**
14.8	329	2.2	94.30	9500	**PS 45 3S 080 B5**	**80S**	**4**
16.8	291	1.1	82.20	5060	**PS 30 3S 080 B5**	**80S**	**4**
16.8	291	1.6	82.20	7200	**PS 35 3S 080 B5**	**80S**	**4**
18.2	268	2.7	76.80	9500	**PS 45 3S 080 B5**	**80S**	**4**
18.8	259	1.9	73.30	7200	**PS 35 3S 080 B5**	**80S**	**4**
21.0	233	1.4	65.80	4870	**PS 30 3S 080 B5**	**80S**	**4**
21.0	233	2.1	65.80	7200	**PS 35 3S 080 B5**	**80S**	**4**
22.3	219	3.3	62.70	9500	**PS 45 3S 080 B5**	**80S**	**4**
25.5	191	1.7	54.00	4680	**PS 30 3S 080 B5**	**80S**	**4**
25.5	191	2.5	54.00	7200	**PS 35 3S 080 B5**	**80S**	**4**
28.1	177	0.9	49.04	2150	**PS 25 2S 080 B5**	**80S**	**4**
29.8	164	2.0	46.20	4630	**PS 30 3S 080 B5**	**80S**	**4**
34.0	146	2.2	41.20	4510	**PS 30 3S 080 B5**	**80S**	**4**
34.0	146	3.3	41.20	7200	**PS 35 3S 080 B5**	**80S**	**4**
34.0	146	1.1	40.29	2130	**PS 25 2S 080 B5**	**80S**	**4**
37.0	133	1.2	36.86	2120	**PS 25 2S 080 B5**	**80S**	**4**
37.0	133	2.4	36.82	4400	**PS 30 2S 080 B5**	**80S**	**4**
44.0	113	1.4	31.27	2080	**PS 25 2S 080 B5**	**80S**	**4**
47.0	107	3.0	29.45	4160	**PS 30 2S 080 B5**	**80S**	**4**
54.0	93	1.7	25.75	2090	**PS 25 2S 080 B5**	**80S**	**4**
65.0	77	2.1	21.16	2020	**PS 25 2S 080 B5**	**80S**	**4**
66.0	76	1.1	21.19	1620	**PS 20 2S 080 B5**	**80S**	**4**
71.0	70	2.3	19.35	1980	**PS 25 2S 080 B5**	**80S**	**4**
84.0	59	2.7	16.42	1920	**PS 25 2S 080 B5**	**80S**	**4**
90.0	55	1.2	15.48	1540	**PS 20 2S 080 B5**	**80S**	**4**
99.0	51	2.6	14.01	1880	**PS 25 2S 080 B5**	**80S**	**4**
100.0	50	1.3	14.00	1470	**PS 20 2S 080 B5**	**80S**	**4**
120.0	42	3.1	11.51	1800	**PS 25 2S 080 B5**	**80S**	**4**
131.0	38	3.4	10.53	1760	**PS 25 2S 080 B5**	**80S**	**4**
141.0	35	1.8	9.92	1220	**PS 20 2S 080 B5**	**80S**	**4**
181.0	28	2.2	7.75	1150	**PS 20 2S 080 B5**	**80S**	**4**
217.0	23	2.6	6.46	1040	**PS 20 2S 080 B5**	**80S**	**4**
255.0	20	3.1	5.49	950	**PS 20 2S 080 B5**	**80S**	**4**

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
7.4	905	1.3	190.30	15000	**PS 55 3S 080 B5**	**80L**	**4**
7.5	892	2.4	187.50	22000	**PS 60 3S 090 B5**	**80L**	**4**
8.3	798	2.6	167.70	22000	**PS 60 3S 090 B5**	**80L**	**4**
8.3	801	1.5	168.40	15000	**PS 55 3S 080 B5**	**80L**	**4**
8.6	774	0.9	162.70	9500	**PS 45 3S 080 B5**	**80L**	**4**
9.3	718	2.9	151.00	22000	**PS 60 3S 090 B5**	**80L**	**4**
9.3	715	1.7	150.20	15000	**PS 55 3S 080 B5**	**80L**	**4**
9.5	700	1.0	147.20	9500	**PS 45 3S 080 B5**	**80L**	**4**
10.2	650	3.2	136.60	22000	**PS 60 3S 090 B5**	**80L**	**4**
10.2	652	3.5	88.10	22000	**PS 60 3S 090 B5**	**80L**	**4**
10.4	641	1.9	134.80	15000	**PS 55 3S 080 B5**	**80L**	**4**
11.4	584	2.1	122.70	15000	**PS 55 3S 080 B5**	**80L**	**4**
12.9	517	2.3	108.60	15000	**PS 55 3S 080 B5**	**80L**	**4**
13.3	502	1.4	105.50	9500	**PS 45 3S 080 B5**	**80L**	**4**
14.1	473	1.0	99.30	7200	**PS 35 3S 080 B5**	**80L**	**4**
14.4	461	2.6	96.90	15000	**PS 55 3S 080 B5**	**80L**	**4**
14.8	449	1.6	94.30	9500	**PS 45 3S 080 B5**	**80L**	**4**
16.1	414	2.9	87.00	15000	**PS 55 3S 080 B5**	**80L**	**4**
16.5	404	1.8	84.90	9500	**PS 45 3S 080 B5**	**80L**	**4**
17.0	391	1.2	82.20	7200	**PS 35 3S 080 B5**	**80L**	**4**
18.1	369	3.3	77.50	15000	**PS 55 3S 080 B5**	**80L**	**4**
18.2	365	2.0	76.80	9500	**PS 45 3S 080 B5**	**80L**	**4**
19.1	349	0.9	73.30	4400	**PS 30 3S 080 B5**	**80L**	**4**
19.1	349	1.4	73.30	7200	**PS 35 3S 080 B5**	**80L**	**4**
21.3	313	1.0	65.80	4360	**PS 30 3S 080 B5**	**80L**	**4**
21.3	313	1.5	65.80	7200	**PS 35 3S 080 B5**	**80L**	**4**
22.3	298	2.4	62.70	9500	**PS 45 3S 080 B5**	**80L**	**4**
25.0	267	2.7	56.10	9500	**PS 45 3S 080 B5**	**80L**	**4**
25.9	257	1.2	54.00	4240	**PS 30 3S 080 B5**	**80L**	**4**
25.9	257	1.9	54.00	7200	**PS 35 3S 080 B5**	**80L**	**4**
27.7	240	3.0	50.50	9500	**PS 45 3S 080 B5**	**80L**	**4**
30.0	220	1.5	46.20	4270	**PS 30 3S 080 B5**	**80L**	**4**
30.0	220	2.2	46.20	7200	**PS 35 3S 080 B5**	**80L**	**4**
34.0	196	1.6	41.20	4180	**PS 30 3S 080 B5**	**80L**	**4**
34.0	196	2.4	41.20	7200	**PS 35 3S 080 B5**	**80L**	**4**
38.0	179	1.8	36.82	4100	**PS 30 2S 080 B5**	**80L**	**4**
38.0	179	2.7	36.82	7200	**PS 35 2S 080 B5**	**80L**	**4**
43.0	159	2.0	32.80	4010	**PS 30 2S 080 B5**	**80L**	**4**
43.0	159	3.0	32.80	7200	**PS 35 2S 080 B5**	**80L**	**4**
45.0	152	1.1	31.27	1780	**PS 25 2S 080 B5**	**80L**	**4**
48.0	143	2.2	29.45	3920	**PS 30 2S 080 B5**	**80L**	**4**
48.0	143	3.4	29.45	7200	**PS 35 2S 080 B5**	**80L**	**4**
54.0	125	1.3	25.75	1850	**PS 25 2S 080 B5**	**80L**	**4**
58.0	118	2.7	24.19	3740	**PS 30 2S 080 B5**	**80L**	**4**
66.0	103	1.6	21.16	1820	**PS 25 2S 080 B5**	**80L**	**4**
72.0	94	1.7	19.35	1800	**PS 25 2S 080 B5**	**80L**	**4**
73.0	93	2.8	19.21	3600	**PS 30 2S 080 B5**	**80L**	**4**
82.0	83	3.1	17.11	3500	**PS 30 2S 080 B5**	**80L**	**4**
85.0	80	2.0	16.42	1750	**PS 25 2S 080 B5**	**80L**	**4**
91.0	75	3.5	15.37	3400	**PS 30 2S 080 B5**	**80L**	**4**
100.0	68	1.9	14.01	1750	**PS 25 2S 080 B5**	**80L**	**4**
100.0	68	1.0	14.00	1470	**PS 20 2S 080 B5**	**80L**	**4**
120.0	57	1.1	11.67	1340	**PS 20 2S 080 B5**	**80L**	**4**
122.0	56	2.3	11.51	1680	**PS 25 2S 080 B5**	**80L**	**4**
133.0	51	2.5	10.53	1650	**PS 25 2S 080 B5**	**80L**	**4**
141.0	48	1.3	9.92	1220	**PS 20 2S 080 B5**	**80L**	**4**
157.0	43	3.0	8.93	1590	**PS 25 2S 080 B5**	**80L**	**4**
178.0	38	3.1	7.88	1570	**PS 25 2S 080 B5**	**80L**	**4**
181.0	38	1.6	7.75	1150	**PS 20 2S 080 B5**	**80L**	**4**
217.0	31	1.9	6.46	1040	**PS 20 2S 080 B5**	**80L**	**4**
255.0	27	2.2	5.49	950	**PS 20 2S 080 B5**	**80L**	**4**

1.1 kW / 1.5 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
7.4	1328	0.9	190.30	15000	**PS 55 3S 090 B5**	**90S**	**4**
7.5	1309	1.6	187.50	22000	**PS 60 3S 090 B5**	**90S**	**4**
8.3	1170	1.8	167.70	22000	**PS 60 3S 090 B5**	**90S**	**4**
8.3	1175	1.0	168.40	15000	**PS 55 3S 090 B5**	**90S**	**4**
9.3	1053	2.0	151.00	22000	**PS 60 3S 090 B5**	**90S**	**4**
9.3	1048	1.1	150.20	15000	**PS 55 3S 090 B5**	**90S**	**4**
10.3	953	2.2	136.60	22000	**PS 60 3S 090 B5**	**90S**	**4**
10.4	941	1.3	134.80	15000	**PS 55 3S 090 B5**	**90S**	**4**
11.4	856	1.4	122.70	15000	**PS 55 3S 090 B5**	**90S**	**4**
11.6	844	2.5	121.00	22000	**PS 60 3S 090 B5**	**90S**	**4**
12.9	758	1.6	108.60	15000	**PS 55 3S 090 B5**	**90S**	**4**
12.9	755	2.8	108.20	22000	**PS 60 3S 090 B5**	**90S**	**4**
13.3	736	1.0	105.50	9500	**PS 45 3S 090 B5**	**90S**	**4**
14.4	680	3.1	97.40	22000	**PS 60 3S 090 B5**	**90S**	**4**
14.4	676	1.8	96.90	15000	**PS 55 3S 090 B5**	**90S**	**4**
14.8	658	1.1	94.30	9500	**PS 45 3S 090 B5**	**90S**	**4**
15.9	615	3.4	88.10	22000	**PS 60 3S 090 B5**	**90S**	**4**
16.1	607	2.0	87.00	15000	**PS 55 3S 090 B5**	**90S**	**4**
16.5	592	1.2	84.90	9500	**PS 45 3S 090 B5**	**90S**	**4**
18.1	541	2.2	77.50	15000	**PS 55 3S 090 B5**	**90S**	**4**
18.2	536	1.3	76.80	9500	**PS 45 3S 090 B5**	**90S**	**4**
19.1	511	0.9	73.30	7200	**PS 35 3S 090 B5**	**90S**	**4**
20.4	479	2.5	68.60	15000	**PS 55 3S 090 B5**	**90S**	**4**
21.3	459	1.0	65.80	7200	**PS 35 3S 090 B5**	**90S**	**4**
22.3	438	1.6	62.70	9500	**PS 45 3S 090 B5**	**90S**	**4**
22.9	427	2.8	61.20	15000	**PS 55 3S 090 B5**	**90S**	**4**
25.0	391	1.8	56.10	9500	**PS 45 3S 090 B5**	**90S**	**4**
25.5	383	3.1	54.90	15000	**PS 55 3S 090 B5**	**90S**	**4**
25.9	377	1.3	54.00	7200	**PS 35 3S 090 B5**	**90S**	**4**
27.7	352	2.0	50.50	9500	**PS 45 3S 090 B5**	**90S**	**4**
30.0	323	1.0	46.20	3670	**PS 30 3S 090 B5**	**90S**	**4**
30.0	323	1.5	46.20	7200	**PS 35 3S 090 B5**	**90S**	**4**
31.0	319	2.3	45.70	9500	**PS 45 3S 090 B5**	**90S**	**4**
33.0	298	2.4	42.70	9500	**PS 45 3S 090 B5**	**90S**	**4**
34.0	287	1.1	41.20	3640	**PS 30 3S 090 B5**	**90S**	**4**
34.0	287	1.7	41.20	7200	**PS 35 3S 090 B5**	**90S**	**4**
37.0	267	2.7	38.20	9500	**PS 45 3S 090 B5**	**90S**	**4**
38.0	262	1.2	36.82	3610	**PS 30 2S 090 B5**	**90S**	**4**
38.0	262	1.8	36.82	7200	**PS 35 2S 090 B5**	**90S**	**4**
41.0	240	3.0	34.40	9500	**PS 45 3S 090 B5**	**90S**	**4**
43.0	234	1.4	32.80	3560	**PS 30 2S 090 B5**	**90S**	**4**
43.0	234	2.1	32.80	7200	**PS 35 2S 090 B5**	**90S**	**4**
45.0	217	3.3	31.10	9400	**PS 45 3S 090 B5**	**90S**	**4**
48.0	210	1.5	29.45	3510	**PS 30 2S 090 B5**	**90S**	**4**
48.0	210	2.3	29.45	7200	**PS 35 2S 090 B5**	**90S**	**4**
58.0	172	1.9	24.19	3400	**PS 30 2S 090 B5**	**90S**	**4**
58.0	172	2.8	24.19	7200	**PS 35 2S 090 B5**	**90S**	**4**
66.0	151	1.1	21.16	1470	**PS 25 2S 090 B5**	**90S**	**4**
72.0	138	1.2	19.35	1480	**PS 25 2S 090 B5**	**90S**	**4**
73.0	137	1.9	19.21	3350	**PS 30 2S 090 B5**	**90S**	**4**
73.0	137	2.9	19.21	7200	**PS 35 2S 090 B5**	**90S**	**4**
82.0	122	2.1	17.11	3260	**PS 30 2S 090 B5**	**90S**	**4**
82.0	122	3.3	17.11	7200	**PS 35 2S 090 B5**	**90S**	**4**
85.0	117	1.4	16.42	1470	**PS 25 2S 090 B5**	**90S**	**4**
91.0	110	2.4	15.37	3190	**PS 30 2S 090 B5**	**90S**	**4**
111.0	90	2.9	12.62	3040	**PS 30 2S 090 B5**	**90S**	**4**
122.0	82	1.6	11.51	1500	**PS 25 2S 090 B5**	**90S**	**4**
123.0	81	3.2	11.43	3010	**PS 30 2S 090 B5**	**90S**	**4**
133.0	75	1.7	10.53	1480	**PS 25 2S 090 B5**	**90S**	**4**
157.0	64	2.0	8.93	1440	**PS 25 2S 090 B5**	**90S**	**4**

1.1 kW / 1.5 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
163.0	61	1.0	8.57	1210	**PS 20 2S 090 B5**	**90S**	**4**
178.0	56	2.1	7.88	1440	**PS 25 2S 090 B5**	**90S**	**4**
181.0	55	1.1	7.75	1150	**PS 20 2S 090 B5**	**90S**	**4**
216.0	46	2.6	6.47	1390	**PS 25 2S 090 B5**	**90S**	**4**
217.0	46	1.3	6.46	1040	**PS 20 2S 090 B5**	**90S**	**4**
236.0	42	2.8	5.92	1360	**PS 25 2S 090 B5**	**90S**	**4**
255.0	39	1.5	5.49	950	**PS 20 2S 090 B5**	**90S**	**4**
279.0	36	3.4	5.02	1320	**PS 25 2S 090 B5**	**90S**	**4**

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
7.5	1772	1.2	187.50	22000	**PS 60 3S 090 B5**	**90L**	**4**
8.4	1585	1.3	167.70	22000	**PS 60 3S 090 B5**	**90L**	**4**
9.3	1426	1.5	151.00	22000	**PS 60 3S 090 B5**	**90L**	**4**
10.3	1290	1.6	136.60	22000	**PS 60 3S 090 B5**	**90L**	**4**
10.4	1283	0.9	134.80	15000	**PS 55 3S 090 B5**	**90L**	**4**
11.4	1168	1.0	122.70	15000	**PS 55 3S 090 B5**	**90L**	**4**
11.7	1143	1.8	121.00	22000	**PS 60 3S 090 B5**	**90L**	**4**
12.9	1033	1.2	108.60	15000	**PS 55 3S 090 B5**	**90L**	**4**
13.0	1022	2.1	108.20	22000	**PS 60 3S 090 B5**	**90L**	**4**
14.4	922	1.3	96.90	15000	**PS 55 3S 090 B5**	**90L**	**4**
14.5	920	2.3	97.40	22000	**PS 60 3S 090 B5**	**90L**	**4**
16.0	832	2.5	88.10	22000	**PS 60 3S 090 B5**	**90L**	**4**
16.1	828	1.4	87.00	15000	**PS 55 3S 090 B5**	**90L**	**4**
18.1	737	1.6	77.50	15000	**PS 55 3S 090 B5**	**90L**	**4**
18.2	731	1.0	76.80	9500	**PS 45 3S 090 B5**	**90L**	**4**
18.3	727	2.9	76.40	22000	**PS 60 3S 090 B5**	**90L**	**4**
20.4	653	1.8	68.60	15000	**PS 55 3S 090 B5**	**90L**	**4**
20.5	650	3.2	68.30	22000	**PS 60 3S 090 B5**	**90L**	**4**
22.3	597	1.2	62.70	9500	**PS 45 3S 090 B5**	**90L**	**4**
22.9	582	2.1	61.20	15000	**PS 55 3S 090 B5**	**90L**	**4**
25.0	534	1.3	56.10	9500	**PS 45 3S 090 B5**	**90L**	**4**
25.5	522	2.3	54.90	15000	**PS 55 3S 090 B5**	**90L**	**4**
26.1	511	0.9	54.00	7200	**PS 35 3S 090 B5**	**90L**	**4**
27.7	481	1.5	50.50	9500	**PS 45 3S 090 B5**	**90L**	**4**
30.0	437	1.1	46.20	7200	**PS 35 3S 090 B5**	**90L**	**4**
31.0	435	1.7	45.70	9500	**PS 45 3S 090 B5**	**90L**	**4**
33.0	406	1.8	42.70	9500	**PS 45 3S 090 B5**	**90L**	**4**
33.3	401	3.0	42.10	15000	**PS 55 3S 090 B5**	**90L**	**4**
34.0	389	1.2	41.20	7200	**PS 35 3S 090 B5**	**90L**	**4**
37.0	364	2.0	38.20	9500	**PS 45 3S 090 B5**	**90L**	**4**
37.6	354	3.4	37.20	15000	**PS 55 3S 090 B5**	**90L**	**4**
38.0	355	0.9	36.82	3060	**PS 30 2S 090 B5**	**90L**	**4**
38.0	355	1.4	36.82	7200	**PS 35 2S 090 B5**	**90L**	**4**
41.0	327	2.2	34.40	9500	**PS 45 3S 090 B5**	**90L**	**4**
43.0	317	1.0	32.80	3060	**PS 30 2S 090 B5**	**90L**	**4**
43.0	317	1.5	32.80	7200	**PS 35 2S 090 B5**	**90L**	**4**
45.0	296	2.4	31.10	9400	**PS 45 3S 090 B5**	**90L**	**4**
48.0	284	1.1	29.45	3050	**PS 30 2S 090 B5**	**90L**	**4**
48.0	284	1.7	29.45	7200	**PS 35 2S 090 B5**	**90L**	**4**
51.0	267	2.7	27.45	8400	**PS 45 2S 090 B5**	**90L**	**4**
57.0	239	3.0	24.55	8000	**PS 45 2S 090 B5**	**90L**	**4**
58.0	234	1.4	24.19	3000	**PS 30 2S 090 B5**	**90L**	**4**
58.0	234	2.1	24.19	7200	**PS 35 2S 090 B5**	**90L**	**4**
73.0	185	1.4	19.21	3050	**PS 30 2S 090 B5**	**90L**	**4**
73.0	185	2.2	19.21	7200	**PS 35 2S 090 B5**	**90L**	**4**
82.0	165	1.6	17.11	3000	**PS 30 2S 090 B5**	**90L**	**4**
82.0	165	2.4	17.11	7200	**PS 35 2S 090 B5**	**90L**	**4**
92.0	148	1.8	15.37	2940	**PS 30 2S 090 B5**	**90L**	**4**
92.0	148	2.7	15.37	7200	**PS 35 2S 090 B5**	**90L**	**4**
101.0	135	1.0	14.01	1270	**PS 25 2S 090 B5**	**90L**	**4**
112.0	122	2.1	12.62	2860	**PS 30 2S 090 B5**	**90L**	**4**
112.0	122	3.3	12.62	7200	**PS 35 2S 090 B5**	**90L**	**4**
122.0	111	1.2	11.51	1280	**PS 25 2S 090 B5**	**90L**	**4**
123.0	110	2.4	11.43	2830	**PS 30 2S 090 B5**	**90L**	**4**
134.0	102	1.3	10.53	1280	**PS 25 2S 090 B5**	**90L**	**4**
138.0	98	2.6	10.18	2760	**PS 30 2S 090 B5**	**90L**	**4**
154.0	88	2.9	9.14	2700	**PS 30 2S 090 B5**	**90L**	**4**
158.0	86	1.5	8.93	1270	**PS 25 2S 090 B5**	**90L**	**4**
179.0	76	1.6	7.88	1300	**PS 25 2S 090 B5**	**90L**	**4**
181.0	75	3.1	7.78	2620	**PS 30 2S 090 B5**	**90L**	**4**

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
188.0	72	3.2	7.51	2570	**PS 30 2S 090 B5**	**90L**	**4**
203.0	67	3.4	6.93	2550	**PS 30 2S 090 B5**	**90L**	**4**
217.0	63	1.0	6.46	1040	**PS 20 2S 090 B5**	**90L**	**4**
218.0	62	1.9	6.47	1270	**PS 25 2S 090 B5**	**90L**	**4**
238.0	57	2.1	5.92	1250	**PS 25 2S 090 B5**	**90L**	**4**
255.0	53	1.1	5.49	950	**PS 20 2S 090 B5**	**90L**	**4**
281.0	48	2.5	5.02	1220	**PS 25 2S 090 B5**	**90L**	**4**

2.2 kW / 3 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
8.4	2324	0.9	167.70	22000	**PS 60 3S 100 B5**	**100L**	**4**
9.3	2092	1.0	151.00	22000	**PS 60 3S 100 B5**	**100L**	**4**
10.3	1893	1.1	136.60	22000	**PS 60 3S 100 B5**	**100L**	**4**
11.7	1677	1.3	121.00	22000	**PS 60 3S 100 B5**	**100L**	**4**
13.0	1499	1.4	108.20	22000	**PS 60 3S 100 B5**	**100L**	**4**
14.4	1352	0.9	96.90	15000	**PS 55 3S 100 B5**	**100L**	**4**
14.5	1349	1.6	97.40	22000	**PS 60 3S 100 B5**	**100L**	**4**
16.0	1221	1.7	88.10	22000	**PS 60 3S 100 B5**	**100L**	**4**
16.1	1214	1.0	87.00	15000	**PS 55 3S 100 B5**	**100L**	**4**
18.1	1082	1.1	77.50	15000	**PS 55 3S 100 B5**	**100L**	**4**
18.5	1059	2.0	76.40	22000	**PS 60 3S 100 B5**	**100L**	**4**
20.4	957	1.3	68.60	15000	**PS 55 3S 100 B5**	**100L**	**4**
20.6	947	2.2	68.30	21500	**PS 60 3S 100 B5**	**100L**	**4**
22.9	854	1.4	61.20	15000	**PS 55 3S 100 B5**	**100L**	**4**
22.9	852	2.5	61.50	20900	**PS 60 3S 100 B5**	**100L**	**4**
25.0	783	0.9	56.10	9500	**PS 45 3S 100 B5**	**100L**	**4**
25.3	771	2.7	55.60	20400	**PS 60 3S100 B5**	**100L**	**4**
25.5	766	1.6	54.90	15000	**PS 55 3S 100 B5**	**100L**	**4**
27.7	705	1.0	50.50	9500	**PS 45 3S 100 B5**	**100L**	**4**
31.0	638	1.1	45.70	9500	**PS 45 3S 100 B5**	**100L**	**4**
33.0	596	1.2	42.70	9500	**PS 45 3S 100 B5**	**100L**	**4**
33.3	588	2.0	42.10	15000	**PS 55 3S 100 B5**	**100L**	**4**
37.0	533	1.3	38.20	9500	**PS 45 3S 100 B5**	**100L**	**4**
37.6	519	2.3	37.20	15000	**PS 55 3S 100 B5**	**100L**	**4**
38.0	521	0.9	36.82	7200	**PS 35 2S 100 B5**	**100L**	**4**
41.0	480	1.5	34.40	9500	**PS 45 3S 100 B5**	**100L**	**4**
42.2	463	2.6	33.20	15000	**PS 55 3S 100 B5**	**100L**	**4**
43.0	464	1.0	32.80	7200	**PS 35 2S 100 B5**	**100L**	**4**
45.0	434	1.7	31.10	9400	**PS 45 3S 100 B5**	**100L**	**4**
47.0	416	2.9	29.80	15000	**PS 55 3S 100 B5**	**100L**	**4**
48.0	417	1.2	29.45	7200	**PS 35 2S 100 B5**	**100L**	**4**
51.0	391	1.8	27.45	8400	**PS 45 2S 100 B5**	**100L**	**4**
54.2	368	3.3	25.84	14400	**PS 55 2S 100 B5**	**100L**	**4**
57.0	350	2.1	24.55	8000	**PS 45 2S 100 B5**	**100L**	**4**
58.0	342	0.9	24.19	2320	**PS 30 2S 100 B5**	**100L**	**4**
58.0	342	1.4	24.19	7200	**PS 35 2S 100 B5**	**100L**	**4**
63.0	315	2.3	22.09	7500	**PS 45 2S 100 B5**	**100L**	**4**
70.0	285	2.5	19.99	7200	**PS 45 2S 100 B5**	**100L**	**4**
73.0	272	1.0	19.21	2540	**PS 30 2S 100 B5**	**100L**	**4**
73.0	272	1.5	19.21	7200	**PS 35 2S 100 B5**	**100L**	**4**
79.0	252	2.6	17.70	7300	**PS 45 2S 100 B5**	**100L**	**4**
82.0	242	1.1	17.11	2540	**PS 30 2S 100 B5**	**100L**	**4**
82.0	242	1.7	17.11	7200	**PS 35 2S 100 B5**	**100L**	**4**
88.0	226	2.9	15.83	6900	**PS 45 2S 100 B5**	**100L**	**4**
92.0	218	1.2	15.37	2520	**PS 30 2S 100 B5**	**100L**	**4**
92.0	218	1.8	15.37	7200	**PS 35 2S 100 B5**	**100L**	**4**
98.0	203	3.2	14.25	6500	**PS 45 2S 100 B5**	**100L**	**4**
112.0	179	1.5	12.62	2480	**PS 30 2S 100 B5**	**100L**	**4**
112.0	179	2.2	12.62	7200	**PS 35 2S 100 B5**	**100L**	**4**
123.0	162	1.6	11.43	2530	**PS 30 2S 100 B5**	**100L**	**4**
123.0	162	2.5	11.43	7200	**PS 35 2S 100 B5**	**100L**	**4**
138.0	144	1.8	10.18	2490	**PS 30 2S 100 B5**	**100L**	**4**
138.0	144	2.8	10.18	7110	**PS 35 2S 100 B5**	**100L**	**4**
154.0	129	2.0	9.14	2450	**PS 30 2S 100 B5**	**100L**	**4**
154.0	129	3.1	9.14	6920	**PS 35 2S 100 B5**	**100L**	**4**
181.0	110	2.1	7.78	2420	**PS 30 2S 100 B5**	**100L**	**4**
181.0	110	3.1	7.78	6690	**PS 35 2S 100 B5**	**100L**	**4**
188.0	106	2.2	7.51	2360	**PS 30 2S 100 B5**	**100L**	**4**
188.0	106	3.2	7.51	6590	**PS 35 2S 100 B5**	**100L**	**4**
203.0	98	2.3	6.93	2360	**PS 30 2S 100 B5**	**100L**	**4**

2.2 kW / 3 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
203.0	98	3.5	6.93	6490	**PS 35 2S 100 B5**	**100L**	**4**
227.0	88	2.6	6.22	2310	**PS 30 2S 100 B5**	**100L**	**4**
276.0	72	3.2	5..11	2210	**PS 30 2S 100 B5**	**100L**	**4**

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
11.7	2286	0.9	121.00	22000	**PS 60 3S 100 B5**	**100L**	**4**
13.0	2045	1.0	108.20	21900	**PS 60 3S 100 B5**	**100L**	**4**
14.5	1840	1.1	97.40	21500	**PS 60 3S 100 B5**	**100L**	**4**
16.0	1665	1.3	88.10	21100	**PS 60 3S 100 B5**	**100L**	**4**
18.5	1444	1.5	76.40	21000	**PS 60 3S 100 B5**	**100L**	**4**
20.4	1306	0.9	68.60	15000	**PS 55 3S 100 B5**	**100L**	**4**
20.6	1291	1.6	68.30	20500	**PS 60 3S 100 B5**	**100L**	**4**
22.9	1165	1.0	61.20	15000	**PS 55 3S 100 B5**	**100L**	**4**
22.9	1162	1.8	61.50	20000	**PS 60 3S 100 B5**	**100L**	**4**
25.3	1051	2.0	55.60	19600	**PS 60 3S 100 B5**	**100L**	**4**
25.5	1045	1.1	54.90	15000	**PS 55 3S 100 B5**	**100L**	**4**
33.3	801	1.5	42.10	15000	**PS 55 3S 100 B5**	**100L**	**4**
34.0	784	2.7	41.50	18600	**PS 60 3S 100 B5**	**100L**	**4**
37.0	727	1.0	38.20	9500	**PS 45 3S 100 B5**	**100L**	**4**
37.6	708	1.7	37.20	15000	**PS 55 3S 100 B5**	**100L**	**4**
38.0	701	3.0	37.10	18100	**PS 60 3S100 B5**	**100L**	**4**
41.0	655	1.1	34.40	9500	**PS 45 3S 100 B5**	**100L**	**4**
42.0	631	3.3	33.40	17600	**PS 60 3S100 B5**	**100L**	**4**
42.2	632	1.9	33.20	15000	**PS 55 3S 100 B5**	**100L**	**4**
45.0	592	1.2	31.10	9400	**PS 45 3S 100 B5**	**100L**	**4**
47.0	567	2.1	29.80	15000	**PS 55 3S 100 B5**	**100L**	**4**
51.0	522	1.4	27.45	8400	**PS 45 2S 100 B5**	**100L**	**4**
54.2	502	2.4	25.84	14400	**PS 55 2S 100 B5**	**100L**	**4**
57.0	467	1.5	24.55	8000	**PS 45 2S 100 B5**	**100L**	**4**
58.0	467	1.0	24.19	7200	**PS 35 2S 100 B5**	**100L**	**4**
61.2	445	2.7	22.87	13600	**PS 55 2S 100 B5**	**100L**	**4**
63.0	420	1.7	22.09	7500	**PS 45 2S 100 B5**	**100L**	**4**
68.6	397	3.0	20.40	12800	**PS 55 2S 100 B5**	**100L**	**4**
70.0	380	1.9	19.99	7200	**PS 45 2S 100 B5**	**100L**	**4**
73.0	371	1.1	19.21	7200	**PS 35 2S 100 B5**	**100L**	**4**
76.5	356	3.4	18.31	12000	**PS 55 2S 100 B5**	**100L**	**4**
79.0	337	1.9	17.70	7300	**PS 45 2S 100 B5**	**100L**	**4**
82.0	330	1.2	17.11	7200	**PS 35 2S 100 B5**	**100L**	**4**
87.7	310	3.5	15.96	12200	**PS 55 2S 100 B5**	**100L**	**4**
88.0	301	2.2	15.83	6900	**PS 45 2S 100 B5**	**100L**	**4**
92.0	297	1.3	15.37	7200	**PS 35 2S 100 B5**	**100L**	**4**
98.0	271	2.4	14.25	6500	**PS 45 2S 100 B5**	**100L**	**4**
109.0	245	2.6	12.89	6200	**PS 45 2S 100 B5**	**100L**	**4**
112.0	244	1.1	12.62	2070	**PS 30 2S 100 B5**	**100L**	**4**
112.0	244	1.6	12.62	7030	**PS 35 2S 100 B5**	**100L**	**4**
123.0	221	1.2	11.43	2190	**PS 30 2S 100 B5**	**100L**	**4**
123.0	221	1.8	11.43	6990	**PS 35 2S 100 B5**	**100L**	**4**
125.0	213	3.1	11.18	6000	**PS 45 2S 100 B5**	**100L**	**4**
138.0	197	1.3	10.18	2180	**PS 30 2S 100 B5**	**100L**	**4**
138.0	197	2.0	10.18	6820	**PS 35 2S 100 B5**	**100L**	**4**
140.0	190	3.4	10.00	5600	**PS 45 2S 100 B5**	**100L**	**4**
154.0	176	1.5	9.14	2160	**PS 30 2S 100 B5**	**100L**	**4**
154.0	176	2.3	9.14	6670	**PS 35 2S 100 B5**	**100L**	**4**
181.0	150	1.5	7.78	2180	**PS 30 2S 100 B5**	**100L**	**4**
181.0	150	2.3	7.78	6470	**PS 35 2S 100 B5**	**100L**	**4**
188.0	145	1.6	7.51	2120	**PS 30 2S 100 B5**	**100L**	**4**
188.0	145	2.3	7.51	6370	**PS 35 2S 100 B5**	**100L**	**4**
203.0	134	1.7	6.93	2150	**PS 30 2S 100 B5**	**100L**	**4**
227.0	120	1.9	6.22	2110	**PS 30 2S 100 B5**	**100L**	**4**
227.0	120	2.8	6.22	6140	**PS 35 2S 100 B5**	**100L**	**4**
276.0	99	2.3	5.11	2040	**PS 30 2S 100 B5**	**100L**	**4**
276.0	99	3.4	5.11	5850	**PS 35 2S 100 B5**	**100L**	**4**

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
14.4	2286	0.9	97.40	20900	**PS 60 3S 112 B5**	**112M**	**4**
15.8	2252	1.0	88.10	19500	**PS 60 3S 112 B5**	**112M**	**4**
18.2	1953	1.1	76.40	19700	**PS 60 3S 112 B5**	**112M**	**4**
20.3	1746	1.2	68.30	19300	**PS 60 3S 112 B5**	**112M**	**4**
22.6	1572	1.3	61.50	18900	**PS 60 3S 112 B5**	**112M**	**4**
25.0	1422	1.5	55.60	18600	**PS 60 3S 112 B5**	**112M**	**4**
25.5	1289	0.9	54.90	15000	**PS 55 3S 112 B5**	**112M**	**4**
33.3	988	1.2	42.10	15000	**PS 55 3S 112 B5**	**112M**	**4**
34.0	1060	2.0	41.50	17900	**PS 60 3S 112 B5**	**112M**	**4**
37.0	948	2.2	37.10	17500	**PS 60 3S 112 B5**	**112M**	**4**
37.6	873	1.4	37.20	15000	**PS 55 3S 112 B5**	**112M**	**4**
41.0	807	0.9	34.40	9500	**PS 45 3S 112 B5**	**112M**	**4**
42.0	853	2.5	33.40	17100	**PS 60 3S 112 B5**	**112M**	**4**
42.2	779	1.5	33.20	15000	**PS 55 3S 112 B5**	**112M**	**4**
45.0	730	1.0	31.10	9400	**PS 45 3S 112 B5**	**112M**	**4**
46.0	772	2.7	30.20	16700	**PS 60 3S 112 B5**	**112M**	**4**
47.0	699	1.7	29.80	15000	**PS 55 3S 112 B5**	**112M**	**4**
51.0	658	1.1	27.45	8400	**PS 45 2S 112 B5**	**112M**	**4**
54.2	620	1.9	25.84	15000	**PS 55 2S 112 B5**	**112M**	**4**
57.0	589	1.2	24.55	8000	**PS 45 2S 112 B5**	**112M**	**4**
61.2	548	2.2	22.87	15000	**PS 55 2S 112 B5**	**112M**	**4**
63.0	530	1.4	22.09	7500	**PS 45 2S 112 B5**	**112M**	**4**
68.6	489	2.5	20.40	15000	**PS 55 2S 112 B5**	**112M**	**4**
70.0	479	1.5	19.99	7200	**PS 45 2S 112 B5**	**112M**	**4**
76.5	439	2.7	18.31	15000	**PS 55 2S 112 B5**	**112M**	**4**
79.0	424	1.5	17.70	7300	**PS 45 2S 112 B5**	**112M**	**4**
87.7	383	2.9	15.96	15000	**PS 55 2S 112 B5**	**112M**	**4**
88.0	380	1.7	15.83	6900	**PS 45 2S 112 B5**	**112M**	**4**
90.0	373	1.1	15.37	6750	**PS 35 2S 112 B5**	**112M**	**4**
98.0	342	1.9	14.25	6500	**PS 45 2S 112 B5**	**112M**	**4**
99.1	339	3.2	14.13	14900	**PS 55 2S 112 B5**	**112M**	**4**
109.0	309	2.1	12.89	6200	**PS 45 2S 112 B5**	**112M**	**4**
110.0	305	1.3	12.62	6160	**PS 35 2S 112 B5**	**112M**	**4**
122.5	274	1.5	11.43	6050	**PS 35 2S 112 B5**	**112M**	**4**
125.0	268	2.4	11.18	6000	**PS 45 2S 112 B5**	**112M**	**4**
137.5	244	1.6	10.18	5470	**PS 35 2S 112 B5**	**112M**	**4**
140.0	240	2.7	10.00	5600	**PS 45 2S 112 B5**	**112M**	**4**
153.2	219	1.8	9.14	5460	**PS 35 2S 112 B5**	**112M**	**4**
156.0	216	3.0	9.00	5300	**PS 45 2S 112 B5**	**112M**	**4**
172.0	195	3.3	8.14	5000	**PS 45 2S 112 B5**	**112M**	**4**
179.9	187	1.8	7.78	5480	**PS 35 2S 112 B5**	**112M**	**4**
186.4	180	1.9	7.51	5280	**PS 35 2S 112 B5**	**112M**	**4**
202.0	166	2.0	6.93	5200	**PS 35 2S 112 B5**	**112M**	**4**
225.1	149	2.3	6.22	4950	**PS 35 2S 112 B5**	**112M**	**4**
274.0	123	2.8	5.11	4500	**PS 35 2S 112 B5**	**112M**	**4**

5.5 kW / 7.5 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
21.1	2318	0.9	68.30	17400	**PS 60 3S 132 B5**	**132S**	**4**
23.4	2086	1.0	61.50	17200	**PS 60 3S 132 B5**	**132S**	**4**
25.9	1888	1.1	55.60	16900	**PS 60 3S 132 B5**	**132S**	**4**
35.0	1407	1.5	41.50	16800	**PS 60 3S 132 B5**	**132S**	**4**
37.6	1298	0.9	37.20	15000	**PS 55 3S 132 B5**	**132S**	**4**
39.0	1258	1.7	37.10	16400	**PS 60 3S 132 B5**	**132S**	**4**
42.2	1158	1.0	33.20	15000	**PS 55 3S 132 B5**	**132S**	**4**
43.0	1133	1.9	33.40	16100	**PS 60 3S 132 B5**	**132S**	**4**
47.0	1040	1.2	29.80	15000	**PS 55 3S 132 B5**	**132S**	**4**
48.0	1025	2.0	30.20	15700	**PS 60 3S 132 B5**	**132S**	**4**
54.2	921	1.3	25.84	15000	**PS 55 2S 132 B5**	**132S**	**4**
57.0	883	2.4	25.47	14800	**PS 60 2S 132 B5**	**132S**	**4**
61.2	815	1.5	22.87	15000	**PS 55 2S 132 B5**	**132S**	**4**
63.0	787	0.9	22.09	7500	**PS 45 2S 132 B5**	**132S**	**4**
63.0	789	2.7	22.78	14400	**PS 60 2S 132 B5**	**132S**	**4**
68.6	727	1.7	20.40	15000	**PS 55 2S 132 B5**	**132S**	**4**
70.0	712	1.0	19.99	7200	**PS 45 2S 132 B5**	**132S**	**4**
70.0	710	3.0	20.50	14100	**PS 60 2S 132 B5**	**132S**	**4**
76.5	653	1.8	18.31	14700	**PS 55 2S 132 B5**	**132S**	**4**
78.0	643	3.3	18.55	13800	**PS 60 2S 132 B5**	**132S**	**4**
79.0	631	1.0	17.70	7300	**PS 45 2S 132 B5**	**132S**	**4**
87.7	569	1.9	15.96	14500	**PS 55 2S 132 B5**	**132S**	**4**
88.0	564	1.2	15.83	6900	**PS 45 2S 132 B5**	**132S**	**4**
89.5	558	3.4	15.65	13200	**PS 60 2S 132 B5**	**132S**	**4**
98.0	508	1.3	14.25	6500	**PS 45 2S 132 B5**	**132S**	**4**
99.1	504	2.2	14.13	14200	**PS 55 2S 132 B5**	**132S**	**4**
109.0	459	1.4	12.89	6200	**PS 45 2S 132 B5**	**132S**	**4**
111.1	449	2.4	12.60	13800	**PS 55 2S 132 B5**	**132S**	**4**
123.8	403	2.7	11.31	13500	**PS 55 2S 132 B5**	**132S**	**4**
125.0	398	1.6	11.18	6000	**PS 45 2S 132 B5**	**132S**	**4**
135.8	367	3.0	10.31	13300	**PS 55 2S 132 B5**	**132S**	**4**
140.0	356	1.8	10.00	5600	**PS 45 2S 132 B5**	**132S**	**4**
153.3	325	3.4	9.13	13000	**PS 55 2S 132 B5**	**132S**	**4**
156.0	321	2.0	9.00	5300	**PS 45 2S 132 B5**	**132S**	**4**
172.0	290	2.2	8.14	5000	**PS 45 2S 132 B5**	**132S**	**4**
218.1	229	3.5	6.42	13000	**PS 55 2S 132 B5**	**132S**	**4**
231.0	216	2.4	6.07	5050	**PS 45 2S 132 B5**	**132S**	**4**
258.0	194	2.7	5.43	4800	**PS 45 2S 132 B5**	**132S**	**4**
286.0	174	3.0	4.89	4500	**PS 45 2S 132 B5**	**132S**	**4**
317.0	158	3.3	4.42	4250	**PS 45 2S 132 B5**	**132S**	**4**

7.5 kW / 10 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
35.0	1919	1.1	41.50	15300	**PS 60 3S 132 B5**	**132M**	**4**
39.0	1716	1.2	37.10	15100	**PS 60 3S 132 B5**	**132M**	**4**
43.0	1544	1.4	33.40	14900	**PS 60 3S 132 B5**	**132M**	**4**
48.0	1397	1.5	30.20	14600	**PS 60 3S 132 B5**	**132M**	**4**
54.2	1256	1.0	25.84	14100	**PS 55 2S 132 B5**	**132M**	**4**
57.0	1204	1.7	25.47	13600	**PS 60 2S 132 B5**	**132M**	**4**
61.2	1112	1.1	22.87	13900	**PS 55 2S 132 B5**	**132M**	**4**
63.0	1076	2.0	22.78	13400	**PS 60 2S 132 B5**	**132M**	**4**
68.6	991	1.2	20.40	13700	**PS 55 2S 132 B5**	**132M**	**4**
70.0	969	2.2	20.50	13200	**PS 60 2S 132 B5**	**132M**	**4**
76.5	890	1.3	18.31	13500	**PS 55 2S 132 B5**	**132M**	**4**
78.0	876	2.4	18.55	13000	**PS 60 2S 132 B5**	**132M**	**4**
87.7	776	1.4	15.96	13600	**PS 55 2S 132 B5**	**132M**	**4**
92.0	740	2.6	15.65	12800	**PS 60 2S 132 B5**	**132M**	**4**
98.0	693	0.9	14.25	6500	**PS 45 2S 132 B5**	**132M**	**4**
99.1	687	1.6	14.13	13300	**PS 55 2S 132 B5**	**132M**	**4**
103.0	662	2.9	14.00	12500	**PS 60 2S 132 B5**	**132M**	**4**
109.0	626	1.0	12.89	6200	**PS 45 2S 132 B5**	**132M**	**4**
111.1	612	1.8	12.60	13000	**PS 55 2S 132 B5**	**132M**	**4**
114.0	595	3.2	12.60	12300	**PS 60 2S 132 B5**	**132M**	**4**
122.8	554	3.4	11.40	7130	**PS 60 2S 132 B5**	**132M**	**4**
123.8	550	2.0	11.31	12800	**PS 55 2S 132 B5**	**132M**	**4**
125.0	543	1.2	11.18	6000	**PS 45 2S 132 B5**	**132M**	**4**
135.8	501	2.2	10.31	12700	**PS 55 2S 132 B5**	**132M**	**4**
140.0	486	1.3	10.00	5600	**PS 45 2S 132 B5**	**132M**	**4**
153.3	444	2.5	9.13	12400	**PS 55 2S 132 B5**	**132M**	**4**
156.0	437	1.5	9.00	5300	**PS 45 2S 132 B5**	**132M**	**4**
172.0	396	2.8	8.14	12100	**PS 55 2S 132 B5**	**132M**	**4**
172.0	396	1.6	8.14	5000	**PS 45 2S 132 B5**	**132M**	**4**
191.5	355	3.1	7.31	8200	**PS 55 2S 132 B5**	**132M**	**4**
218.1	312	2.6	6.42	11600	**PS 55 2S 132 B5**	**132M**	**4**
231.0	295	1.8	6.07	5050	**PS 45 2S 132 B5**	**132M**	**4**
246.5	276	2.9	5.68	11300	**PS 55 2S 132 B5**	**132M**	**4**
258.0	264	2.0	5.43	4800	**PS 45 2S 132 B5**	**132M**	**4**
276.1	246	3.2	5.07	11000	**PS 55 2S 132 B5**	**132M**	**4**
286.0	238	2.2	4.89	4500	**PS 45 2S 132 B5**	**132M**	**4**
317.0	215	2.4	4.42	4250	**PS 45 2S 132 B5**	**132M**	**4**

9.3 kW / 12.5 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
57.0	1476	1.4	25.47	12700	**PS 60 2S 160 B5**	**160S**	**4**
61.2	1378	0.9	22.87	12800	**PS 55 2S 160 B5**	**160S**	**4**
63.0	1320	1.6	22.78	12600	**PS 60 2S 160 B5**	**160S**	**4**
68.6	1229	1.0	20.40	12700	**PS 55 2S 160 B5**	**160S**	**4**
70.0	1188	1.8	20.50	12400	**PS 60 2S 160 B5**	**160S**	**4**
76.5	1103	1.1	18.31	12500	**PS 55 2S 160 B5**	**160S**	**4**
78.0	1075	2.0	18.55	12200	**PS 60 2S 160 B5**	**160S**	**4**
87.7	962	1.1	15.96	12500	**PS 55 2S 160 B5**	**160S**	**4**
92.0	907	2.1	15.65	12200	**PS 60 2S 160 B5**	**160S**	**4**
99.1	852	1.3	14.13	12600	**PS 55 2S 160 B5**	**160S**	**4**
103.0	811	2.3	14.00	12000	**PS 60 2S 160 B5**	**160S**	**4**
111.1	759	1.4	12.60	12400	**PS 55 2S 160 B5**	**160S**	**4**
114.0	730	2.6	12.60	11800	**PS 60 2S 160 B5**	**160S**	**4**
123.8	682	1.6	11.31	12200	**PS 55 2S 160 B5**	**160S**	**4**
126.0	661	2.9	11.40	11600	**PS 60 2S 160 B5**	**160S**	**4**
135.8	621	1.8	10.31	12200	**PS 55 2S 160 B5**	**160S**	**4**
142.0	586	3.2	10.12	11500	**PS 60 2S 160 B5**	**160S**	**4**
153.3	550	2.0	9.13	12000	**PS 55 2S 160 B5**	**160S**	**4**
154.6	545	3.4	9.05	11400	**PS 60 2S 160 B5**	**160S**	**4**
172.0	491	2.2	8.14	11700	**PS 55 2S 160 B5**	**160S**	**4**
191.5	441	2.5	7.31	11400	**PS 55 2S 160 B5**	**160S**	**4**
218.1	387	2.1	6.42	11300	**PS 55 2S 160 B5**	**160S**	**4**
246.5	342	2.3	5.68	11000	**PS 55 2S 160 B5**	**160S**	**4**
276.1	306	2.6	5.07	10700	**PS 55 2S 160 B5**	**160S**	**4**
307.7	274	2.9	4.55	10400	**PS 55 2S 160 B5**	**160S**	**4**

11 kW / 15 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
57.0	1765	1.2	25.47	11700	**PS 60 2S 160 B5**	**160M**	**4**
63.0	1579	1.3	22.78	11600	**PS 60 2S 160 B5**	**160M**	**4**
70.0	1421	1.5	20.50	11600	**PS 60 2S 160 B5**	**160M**	**4**
76.5	1305	0.9	18.31	11500	**PS 55 2S 160 B5**	**160M**	**4**
78.0	1285	1.6	18.55	11500	**PS 60 2S 160 B5**	**160M**	**4**
87.7	1138	1.0	15.96	12000	**PS 55 2S 160 B5**	**160M**	**4**
92.0	1085	1.8	15.65	11600	**PS 60 2S 160 B5**	**160M**	**4**
99.1	1007	1.1	14.13	11800	**PS 55 2S 160 B5**	**160M**	**4**
103.0	970	2.0	14.00	11400	**PS 60 2S 160 B5**	**160M**	**4**
111.1	898	1.2	12.60	11700	**PS 55 2S 160 B5**	**160M**	**4**
114.0	873	2.2	12.60	11300	**PS 60 2S 160 B5**	**160M**	**4**
123.8	806	1.4	11.31	11500	**PS 55 2S 160 B5**	**160M**	**4**
126.0	790	2.4	11.40	11100	**PS 60 2S 160 B5**	**160M**	**4**
135.8	735	1.5	10.31	11700	**PS 55 2S 160 B5**	**160M**	**4**
142.0	701	2.7	10.12	11100	**PS 60 2S 160 B5**	**160M**	**4**
153.3	651	1.7	9.13	11500	**PS 55 2S 160 B5**	**160M**	**4**
159.0	627	3.0	9.05	10800	**PS 60 2S 160 B5**	**160M**	**4**
172.0	580	1.9	8.14	11200	**PS 55 2S 160 B5**	**160M**	**4**
177.0	564	3.4	8.14	10600	**PS 60 2S 160 B5**	**160M**	**4**
191.5	521	2.1	7.31	11000	**PS 55 2S 160 B5**	**160M**	**4**
218.1	458	1.7	6.42	10900	**PS 55 2S 160 B5**	**160M**	**4**
241.0	413	3.4	5.96	10100	**PS 60 2S 160 B5**	**160M**	**4**
246.5	405	2.0	5.68	10700	**PS 55 2S 160 B5**	**160M**	**4**
276.1	361	2.2	5.07	10400	**PS 55 2S 160 B5**	**160M**	**4**
307.7	324	2.5	4.55	10200	**PS 55 2S 160 B5**	**160M**	**4**

15 kW / 20 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
64.0	2123	1.0	22.78	9680	**PS 60 2S 160 B5**	**160L**	**4**
71.0	1911	1.1	20.50	9760	**PS 60 2S 160 B5**	**160L**	**4**
79.0	1729	1.2	18.55	9790	**PS 60 2S 160 B5**	**160L**	**4**
93.0	1459	1.3	15.65	10300	**PS 60 2S 160 B5**	**160L**	**4**
104.0	1305	1.5	14.00	10200	**PS 60 2S 160 B5**	**160L**	**4**
111.1	1225	0.9	12.60	10200	**PS 55 2S 160 B5**	**160L**	**4**
116.0	1174	1.6	12.60	10100	**PS 60 2S 160 B5**	**160L**	**4**
123.8	1099	1.0	11.31	10100	**PS 55 2S 160 B5**	**160L**	**4**
128.0	1063	1.8	11.40	10000	**PS 60 2S 160 B5**	**160L**	**4**
135.8	1002	1.1	10.31	10500	**PS 55 2S 160 B5**	**160L**	**4**
144.0	943	2.0	10.12	10200	**PS 60 2S 160 B5**	**160L**	**4**
153.3	887	1.2	9.13	10400	**PS 55 2S 160 B5**	**160L**	**4**
161.0	843	2.3	9.05	10000	**PS 60 2S 160 B5**	**160L**	**4**
172.0	791	1.4	8.14	10200	**PS 55 2S 160 B5**	**160L**	**4**
179.0	759	2.5	8.14	9890	**PS 60 2S 160 B5**	**160L**	**4**
191.5	711	1.5	7.31	10100	**PS 55 2S 160 B5**	**160L**	**4**
198.0	687	2.8	7.37	9730	**PS 60 2S 160 B5**	**160L**	**4**
218.1	624	1.3	6.42	10200	**PS 55 2S 160 B5**	**160L**	**4**
245.0	556	2.5	5.96	9580	**PS 60 2S 160 B5**	**160L**	**4**
246.5	552	1.4	5.68	10000	**PS 55 2S 160 B5**	**160L**	**4**
274.0	497	2.8	5.33	9370	**PS 60 2S 160 B5**	**160L**	**4**
276.1	493	1.6	5.07	9810	**PS 55 2S 160 B5**	**160L**	**4**
304.0	447	3.1	4.80	9170	**PS 60 2S 160 B5**	**160L**	**4**
307.7	442	1.8	4.55	9610	**PS 55 2S 160 B5**	**160L**	**4**
336.0	405	3.5	4.34	8970	**PS 60 2S 160 B5**	**160L**	**4**

18.5 kW / 25 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
79.0	2132	1.0	18.55	8290	**PS 60 2S 180 B5**	**180M**	**4**
93.0	1800	1.1	15.65	9120	**PS 60 2S 180 B5**	**180M**	**4**
104.0	1609	1.2	14.00	9160	**PS 60 2S 180 B5**	**180M**	**4**
116.0	1448	1.3	12.60	9160	**PS 60 2S 180 B5**	**180M**	**4**
128.0	1311	1.4	11.40	9140	**PS 60 2S 180 B5**	**180M**	**4**
144.0	1163	1.6	10.12	9450	**PS 60 2S 180 B5**	**180M**	**4**
161.0	1040	1.8	9.05	9360	**PS 60 2S 180 B5**	**180M**	**4**
179.0	936	2.0	8.14	9250	**PS 60 2S 180 B5**	**180M**	**4**
198.0	847	2.2	7.37	9140	**PS 60 2S 180 B5**	**180M**	**4**
245.0	686	2.0	5.96	9130	**PS 60 2S 180 B5**	**180M**	**4**
274.0	613	2.3	5.33	8960	**PS 60 2S 180 B5**	**180M**	**4**
304.0	552	2.5	4.80	8790	**PS 60 2S 180 B5**	**180M**	**4**
336.0	499	2.8	4.34	8620	**PS 60 2S 180 B5**	**180M**	**4**

22 kW / 30 HP

n_2 o/p rpm	M_2 Nm	Sf_1 Service Factor	i Ratio	Rn_2 N	IEC Model	Motor Frame Size	Pole
105.0	1901	1.0	14.00	8100	**PS 60 2S 180 B5**	**180L**	**4**
117.0	1711	1.1	12.60	8180	**PS 60 2S 180 B5**	**180L**	**4**
129.0	1548	1.2	11.40	8230	**PS 60 2S 180 B5**	**180L**	**4**
145.0	1374	1.4	10.12	8690	**PS 60 2S 180 B5**	**180L**	**4**
162.0	1228	1.5	9.05	8660	**PS 60 2S 180 B5**	**180L**	**4**
181.0	1106	1.7	8.14	8610	**PS 60 2S 180 B5**	**180L**	**4**
200.0	1000	1.9	7.37	8540	**PS 60 2S 180 B5**	**180L**	**4**
246.0	810	1.7	5.96	8670	**PS 60 2S 180 B5**	**180L**	**4**
276.0	724	1.9	5.33	8540	**PS 60 2S 180 B5**	**180L**	**4**
306.0	652	2.1	4.80	8410	**PS 60 2S 180 B5**	**180L**	**4**
338.0	590	2.4	4.34	8270	**PS 60 2S 180 B5**	**180L**	**4**

22. SPEED REDUCER RATING CHARTS

PS 16 — 50 Nm

Gearbox Type	i Ratio	n_1 = 1400 rpm n_2 rpm	M_{n2} Nm	P_{n1} kW	R_{n1} N	R_{n2} N
PS 16 2S	5.53	253	30	0.8	330	380
PS 16 2S	6.68	210	30	0.7	330	430
PS 16 2S	7.41	189	30	0.6	330	460
PS 16 2S	9.31	150	30	0.5	330	500
PS 16 2S	11.24	125	40	0.6	330	470
PS 16 2S	12.47	112	40	0.49	330	500
PS 16 2S	15.64	90	40	0.39	330	550
PS 16 2S	18.89	74	40	0.33	330	630
PS 16 2S	20.96	67	45	0.33	330	620
PS 16 2S	27.14	52	45	0.26	330	700
PS 16 2S	32.78	43	45	0.21	330	780
PS 16 2S	36.36	39	45	0.19	330	830
PS 16 2S	40.32	35	45	0.17	330	870
PS 16 2S	44.73	31	45	0.16	330	920

PS 20 — 100 Nm

Gearbox Type	i Ratio	n_1 = 1400 rpm n_2 rpm	M_{n2} Nm	P_{n1} kW	R_{n1} N	R_{n2} N
PS 20 2S	5.49	255	60	1.7	600	950
PS 20 2S	6.46	217	60	1.4	600	1040
PS 20 2S	7.75	181	60	1.2	600	1150
PS 20 2S	8.57	163	60	1.1	600	1210
PS 20 2S	9.92	141	65	1.0	600	1220
PS 20 2S	11.67	120	65	0.86	600	1340
PS 20 2S	14.00	100	65	0.72	600	1470
PS 20 2S	15.48	90	65	0.65	600	1540
PS 20 2S	18.01	78	80	0.68	600	1490
PS 20 2S	21.19	66	80	0.58	600	1620
PS 20 2S	25.43	55	80	0.48	600	1780
PS 20 2S	28.13	50	80	0.44	600	1880
PS 20 2S	31.71	44	80	0.39	600	1940
PS 20 2S	37.31	38	80	0.33	600	2100
PS 20 2S	44.77	31	80	0.28	600	2290
PS 20 2S	49.52	28.3	80	0.25	600	2400
PS 20 3S	58.10	24.1	90	0.24	330	2476
PS 20 3S	64.30	21.8	90	0.22	330	2595
PS 20 3S	69.20	20.2	90	0.21	330	2632
PS 20 3S	81.40	17.2	90	0.17	330	2800
PS 20 3S	97.70	14.3	90	0.15	330	2800
PS 20 3S	108.10	13.0	90	0.13	330	2800
PS 20 3S	120.10	11.7	90	0.12	330	2800
PS 20 3S	141.30	9.9	90	0.10	330	2800
PS 20 3S	169.50	8.3	90	0.08	330	2800
PS 20 3S	187.50	7.5	90	0.08	330	2800

PS 25 — 200 Nm

Gearbox Type	i Ratio	n_1 = 1400 rpm n_2 rpm	M_{n2} Nm	P_{n1} kW	R_{n1} N	R_{n2} N
PS 25 2S	5.02	279	120	3.7	350	760
PS 25 2S	5.92	236	120	3.1	450	800
PS 25 2S	6.47	216	120	2.9	560	860
PS 25 2S	7.88	178	120	2.3	760	1000
PS 25 2S	8.93	157	130	2.2	440	950
PS 25 2S	10.53	133	130	1.9	630	1080
PS 25 2S	11.51	122	130	1.7	720	1150
PS 25 2S	14.01	100	130	1.4	830	1310
PS 25 2S	16.42	85	160	1.5	380	1150
PS 25 2S	19.35	72	160	1.3	580	1320
PS 25 2S	21.16	66	160	1.2	670	1400
PS 25 2S	25.75	54	160	1.0	830	1600
PS 25 2S	31.27	45	160	0.8	510	1720
PS 25 2S	36.86	38	160	0.7	690	1910
PS 25 2S	40.29	35	160	0.6	780	2020
PS 25 2S	49.04	29	160	0.5	830	2260
PS 25 3S	60.10	23.3	180	0.5	500	3200
PS 25 3S	69.60	20.1	180	0.4	500	3200
PS 25 3S	82.00	17.1	180	0.3	500	3200
PS 25 3S	89.70	15.6	180	0.3	500	3200
PS 25 3S	109.10	12.8	180	0.3	500	3200
PS 25 3S	122.50	11.4	180	0.2	500	3200
PS 25 3S	144.40	9.7	180	0.2	500	3200
PS 25 3S	157.90	8.9	180	0.2	500	3200
PS 25 3S	192.10	7.3	180	0.1	500	3200

PS 30 — 350 Nm

Gearbox Type	i Ratio	n_1 = 1400 rpm n_2 rpm	M_{n2} Nm	P_{n1} kW	R_{n1} N	R_{n2} N
PS 30 2S	5.11	274	230	6.9	550	1350
PS 30 2S	6.22	225	230	5.7	850	1500
PS 30 2S	6.93	202	230	5.1	1000	1600
PS 30 2S	7.51	186	230	4.7	700	1600
PS 30 2S	7.78	180	230	4.6	1000	1750
PS 30 2S	9.14	153	260	4.4	920	1650
PS 30 2S	10.18	138	260	3.9	1000	1800
PS 30 2S	11.43	122	260	3.5	1000	2000
PS 30 2S	12.62	111	260	3.2	770	2000
PS 30 2S	15.37	91	260	2.6	1000	2300
PS 30 2S	17.11	82	260	2.3	1000	2500
PS 30 2S	19.21	73	260	2.1	1000	2600
PS 30 2S	24.19	58	320	2.0	490	2500
PS 30 2S	29.45	48	320	1.7	1000	2800
PS 30 2S	32.80	43	320	1.5	1000	3050
PS 30 2S	36.82	38	320	1.3	1000	3300
PS 30 3S	41.20	34.0	320	1.2	660	3500
PS 30 3S	46.20	30.3	320	1.1	660	3700
PS 30 3S	54.00	25.9	320	0.9	660	3900
PS 30 3S	65.80	21.3	320	0.8	660	4300
PS 30 3S	73.30	19.0	320	0.7	660	4600
PS 30 3S	82.20	17.0	320	0.6	660	4860
PS 30 3S	99.30	14.1	320	0.5	660	5200
PS 30 3S	120.90	11.6	320	0.4	660	5500
PS 30 3S	134.70	10.4	320	0.4	660	5500
PS 30 3S	151.10	9.3	320	0.3	660	5500

PS 35 — 530 Nm

Gearbox Type	i Ratio	n_1 = 1400 rpm n_2 rpm	M_{n2} Nm	P_{n1} kW	R_{n1} N	R_{n2} N
PS 35 2S	**5.11**	274	340	10.3	900	4500
PS 35 2S	**6.22**	225	340	8.4	1050	4950
PS 35 2S	**6.93**	202	340	7.6	1140	5200
PS 35 2S	**7.51**	186	340	7.0	1050	5280
PS 35 2S	**7.78**	180	340	6.7	1200	5480
PS 35 2S	**9.14**	153	400	6.7	1100	5460
PS 35 2S	**10.18**	138	400	6.1	1150	5470
PS 35 2S	**11.43**	122	400	5.4	1150	6050
PS 35 2S	**12.62**	111	400	4.9	1050	6160
PS 35 2S	**15.37**	91	400	4.0	1150	6750
PS 35 2S	**17.11**	82	400	3.6	1150	7070
PS 35 2S	**19.21**	73	400	3.2	1150	7200
PS 35 2S	**24.19**	58	480	3.1	1150	7200
PS 35 2S	**29.45**	48	480	2.5	1150	7200
PS 35 2S	**32.80**	43	480	2.3	1150	7200
PS 35 2S	**36.82**	38	480	2.0	1150	7200
PS 35 3S	**41.20**	34.0	480	1.8	830	7200
PS 35 3S	**46.20**	30.3	480	1.6	830	7200
PS 35 3S	**54.00**	25.9	480	1.4	830	7200
PS 35 3S	**65.80**	21.3	480	1.2	830	7200
PS 35 3S	**73.30**	19.0	480	1.0	830	7200
PS 35 3S	**82.20**	17.0	480	0.9	830	7200
PS 35 3S	**99.30**	14.1	480	0.8	830	7200
PS 35 3S	**120.90**	11.6	480	0.6	830	7200
PS 35 3S	**134.70**	10.4	480	0.6	830	7200
PS 35 3S	**151.10**	9.3	480	0.5	830	7200

PS 45 — 800 Nm

Gearbox Type	i Ratio	n_1 = 1400 rpm n_2 rpm	M_{n2} Nm	P_{n1} kW	R_{n1} N	R_{n2} N
PS 45 2S	**4.42**	317	520	18.1	1750	4250
PS 45 2S	**4.89**	286	520	16.4	1750	4500
PS 45 2S	**5.43**	258	520	14.8	1750	4800
PS 45 2S	**6.07**	231	520	13.2	1750	5050
PS 45 2S	**8.14**	172	650	12.3	1750	5000
PS 45 2S	**9.00**	156	650	11.1	1750	5300
PS 45 2S	**10.00**	140	650	10.0	1750	5600
PS 45 2S	**11.18**	125	650	9.0	1750	6000
PS 45 2S	**12.89**	109	650	7.8	1750	6200
PS 45 2S	**14.25**	98	650	7.0	1750	6500
PS 45 2S	**15.83**	88	650	6.3	1750	6900
PS 45 2S	**17.70**	79	650	5.7	1750	7300
PS 45 2S	**19.99**	70	720	5.6	1750	7200
PS 45 2S	**22.09**	63	720	5.0	1750	7500
PS 45 2S	**24.55**	57	720	4.5	1750	8000
PS 45 2S	**27.45**	51	720	4.0	1750	8400
PS 45 3S	**31.1**	45.0	720	3.7	1080	9400
PS 45 3S	**34.4**	41.0	720	3.3	1080	9500
PS 45 3S	**38.2**	37.0	720	3.0	1080	9500
PS 45 3S	**42.7**	33.0	720	2.7	1080	9500
PS 45 3S	**45.7**	31.0	720	2.5	1080	9500
PS 45 3S	**50.5**	27.7	720	2.3	1080	9500
PS 45 3S	**56.1**	25.0	720	2.0	1080	9500
PS 45 3S	**62.7**	22.3	720	1.8	1080	9500
PS 45 3S	**76.8**	18.2	720	1.5	1080	9500
PS 45 3S	**84.9**	16.5	720	1.3	1080	9500
PS 45 3S	**94.3**	14.8	720	1.2	1080	9500
PS 45 3S	**105.5**	13.3	720	1.1	1080	9500
PS 45 3S	**147.2**	9.5	720	0.77	1080	9500
PS 45 3S	**162.7**	8.6	720	0.70	1080	9500
PS 45 3S	**180.7**	7.7	720	0.63	1080	9500
PS 45 3S	**202.1**	6.9	720	0.56	1080	9500

PS 55 — 1350 Nm

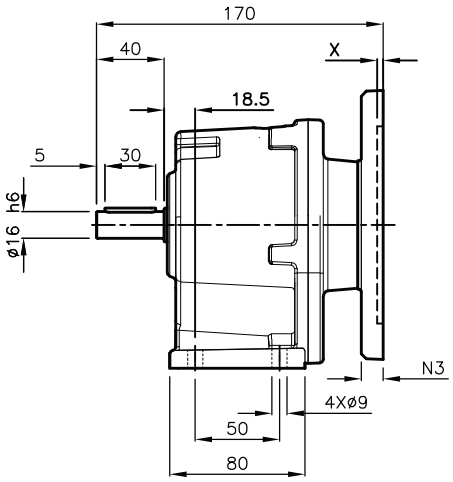
Gearbox Type	i Ratio	n_1 = 1400 rpm n_2 rpm	M_{n2} Nm	P_{n1} kW	R_{n1} N	R_{n2} N
PS 55 2S	**4.55**	308	800	27.0	2500	7890
PS 55 2S	**5.07**	276	800	24.0	2500	8400
PS 55 2S	**5.68**	246	800	22.0	2500	8900
PS 55 2S	**6.42**	218	800	19.0	2500	9450
PS 55 2S	**7.31**	192	1100	23.0	1616	8200
PS 55 2S	**8.14**	172	1100	21.0	2500	8800
PS 55 2S	**9.13**	153	1100	18.6	2500	9400
PS 55 2S	**10.31**	136	1100	16.4	2500	10100
PS 55 2S	**11.31**	124	1100	15.0	2500	10100
PS 55 2S	**12.60**	111	1100	13.5	2500	10800
PS 55 2S	**14.13**	99	1100	12.0	2500	11500
PS 55 2S	**15.96**	88	1100	10.6	2500	12200
PS 55 2S	**18.31**	76	1200	10.1	2500	12000
PS 55 2S	**20.40**	69	1200	9.1	2500	12800
PS 55 2S	**22.87**	61	1200	8.1	2500	13600
PS 55 2S	**25.84**	54	1200	7.2	2500	14400
PS 55 3S	**29.8**	47	1200	6.4	1600	15000
PS 55 3S	**33.2**	42	1200	5.7	1600	15000
PS 55 3S	**37.2**	38	1200	5.1	1600	15000
PS 55 3S	**42.1**	33	1200	4.5	1600	15000
PS 55 3S	**54.9**	26	1200	3.5	1600	15000
PS 55 3S	**61.2**	22.9	1200	3.1	1600	15000
PS 55 3S	**68.6**	20.4	1200	2.8	1600	15000
PS 55 3S	**77.5**	18.1	1200	2.4	1600	15000
PS 55 3S	**87.0**	16.1	1200	2.2	1600	15000
PS 55 3S	**96.9**	14.4	1200	2.0	1600	15000
PS 55 3S	**108.6**	12.9	1200	1.7	1600	15000
PS 55 3S	**122.7**	11.4	1200	1.5	1600	15000
PS 55 3S	**134.8**	10.4	1200	1.40	1600	15000
PS 55 3S	**150.2**	9.3	1200	1.30	1600	15000
PS 55 3S	**168.4**	8.3	1200	1.10	1600	15000
PS 55 3S	**190.3**	7.4	1200	1.00	1600	15000

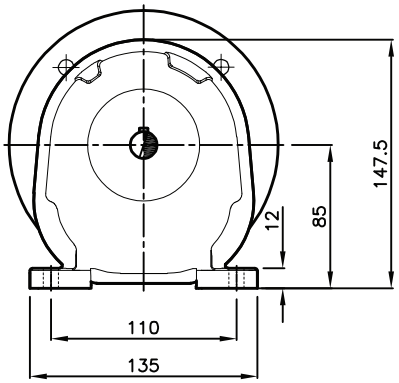
PS 60 — 2300 Nm

Gearbox Type	i Ratio	n_1 = 1400 rpm n_2 rpm	M_{n2} Nm	P_{n1} kW	R_{n1} N	R_{n2} N
PS 60 2S	**4.34**	323	1400	50.0	2230	5420
PS 60 2S	**4.80**	292	1400	45.0	2470	5850
PS 60 2S	**5.33**	263	1400	40.0	2690	6310
PS 60 2S	**5.96**	235	1400	36.0	2900	6790
PS 60 2S	**7.37**	190	1900	40.0	1940	4450
PS 60 2S	**8.14**	172	1900	36.0	2210	5830
PS 60 2S	**9.05**	155	1900	32.0	2450	6470
PS 60 2S	**10.12**	138	1900	29.0	2690	7050
PS 60 2S	**11.40**	123	1900	26.0	2240	7130
PS 60 2S	**12.60**	111	1900	23.0	2470	7710
PS 60 2S	**14.00**	100	1900	21.0	2690	8320
PS 60 2S	**15.65**	89	1900	18.7	2900	8960
PS 60 2S	**18.55**	75	2100	17.5	2120	8620
PS 60 2S	**20.50**	68	2100	15.8	2360	9180
PS 60 2S	**22.78**	61	2100	14.2	2590	9980
PS 60 2S	**25.47**	55	2100	12.7	2820	10700
PS 60 3S	**30.2**	46	2100	11.0	2210	12700
PS 60 3S	**33.4**	42	2100	9.9	2270	13500
PS 60 3S	**37.1**	38	2100	9.0	2330	14200
PS 60 3S	**41.5**	34	2100	8.0	2350	15100
PS 60 3S	**55.6**	25	2100	6.0	2350	16500
PS 60 3S	**61.5**	22.8	2100	5.4	2350	17400
PS 60 3S	**68.3**	20.5	2100	4.9	2350	18300
PS 60 3S	**76.4**	18.3	2100	4.3	2350	19300
PS 60 3S	**88.1**	15.9	2100	3.8	2350	19100
PS 60 3S	**97.4**	14.4	2100	3.4	2350	20900
PS 60 3S	**108.2**	12.9	2100	3.1	2350	21900
PS 60 3S	**121.0**	11.6	2100	2.7	2350	22000
PS 60 3S	**136.6**	10.2	2100	2.40	2350	22000
PS 60 3S	**151.0**	9.3	2100	2.20	2350	22000
PS 60 3S	**167.7**	8.3	2100	2.00	2350	22000
PS 60 3S	**187.5**	7.5	2100	1.80	1400	22000

Dimensions PS 16

P 2S





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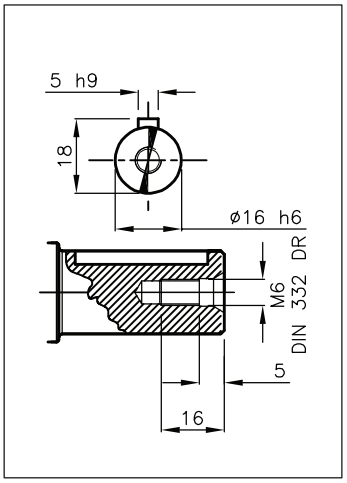
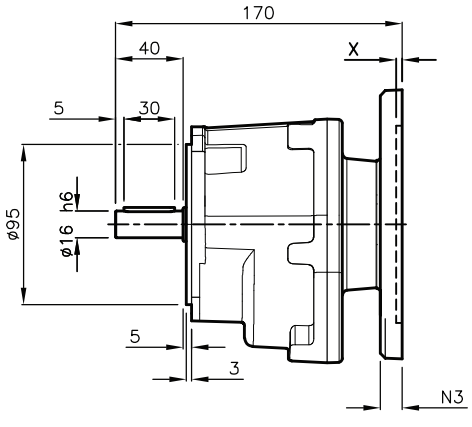
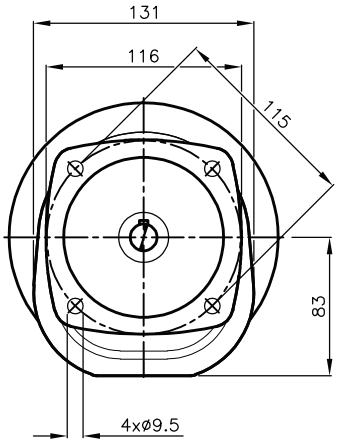


F 2S





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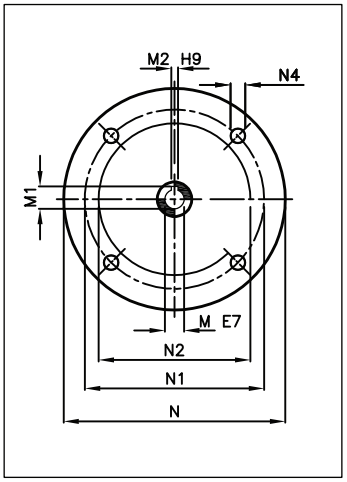
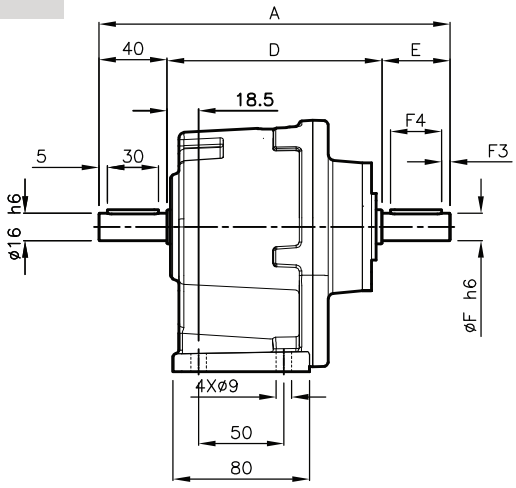
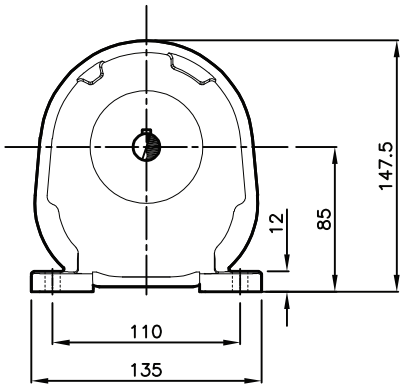


PS 16												
	M	M1	M2	N	N1	N2	N3	N4	X	P	F	kg
PS 16 2S_063	11	12.8	4	140	115	95	-	M8x19	3.5	170	170	6.4
PS 16 2S_071	14	16.3	5	160	130	110	-	M8x16	5	170	170	6.4

P 2S HS





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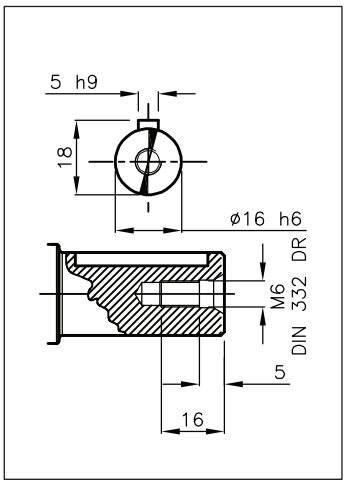
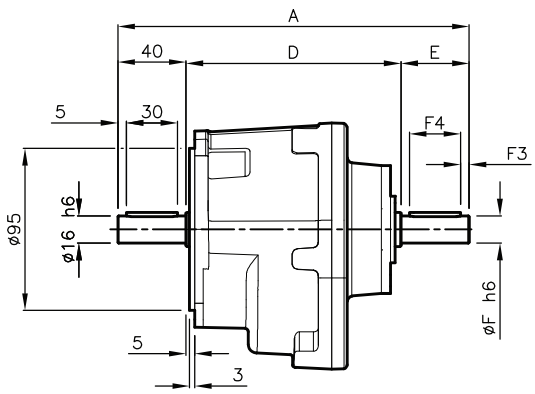
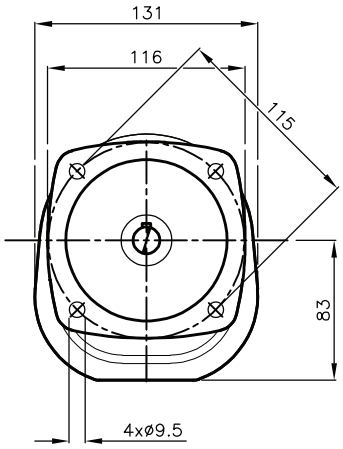


F 2S HS





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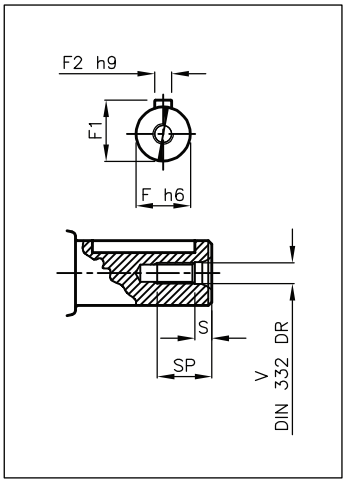
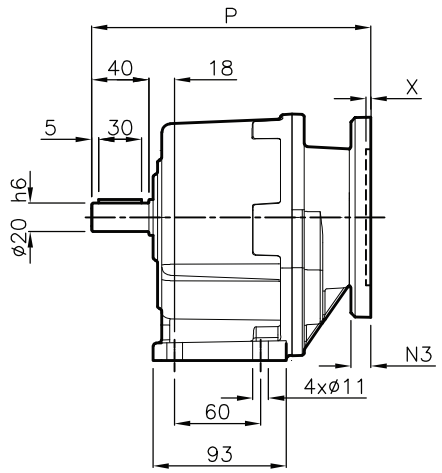
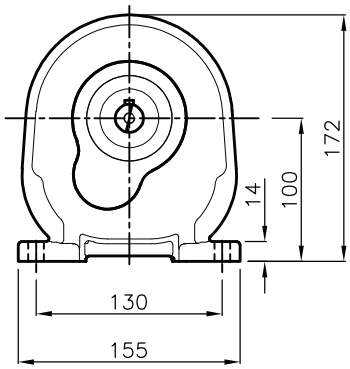


PS 16												
	A	D	E	F	F1	F2	F3	F4	V	S	SP	KG
PS 16 P 2S_HS	206	126	40	16	18	5	5	30	M6	5	16	6.4
PS 16 F 2S_HS	206	126	40	16	18	5	5	30	M6	5	16	6.4

P 2S
P 3S





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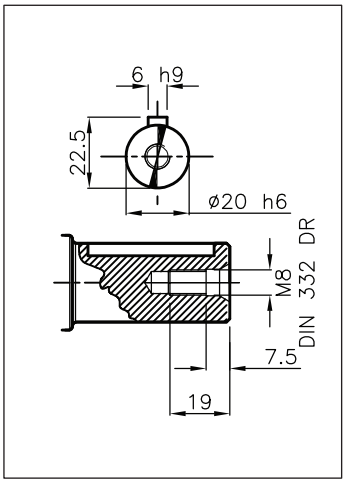
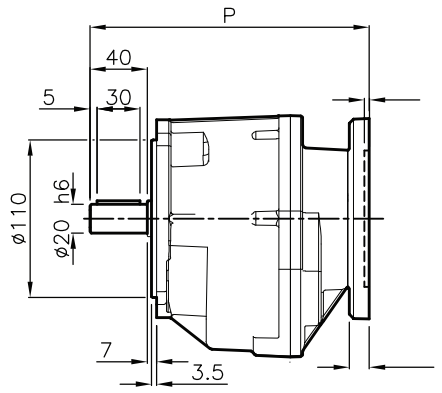
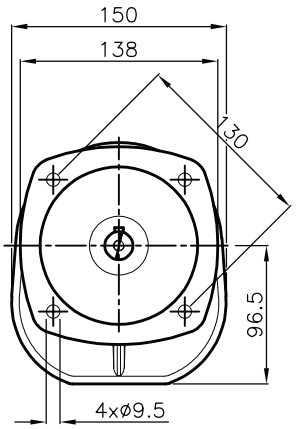


F 2S
F 3S





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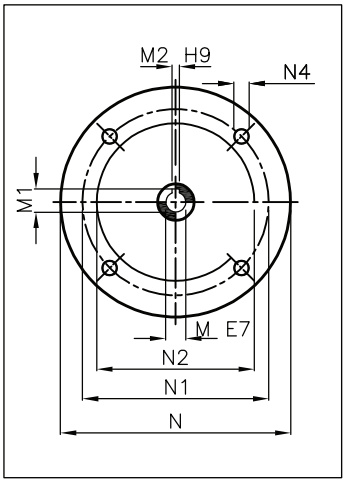
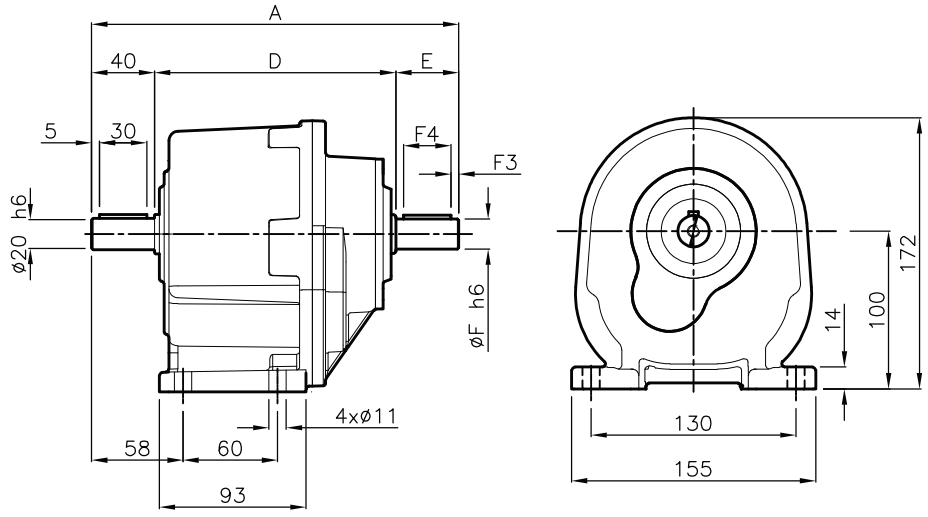


PS 20												
	M	M1	M2	N	N1	N2	N3	N4	X	P	F	kg
PS 20 2S_063	11	12.8	4	140	115	95	-	M8x19	3.5	195	195	9.8
PS 20 2S_071	14	16.3	5	160	130	110	-	M8x16	5	195	195	9.8
PS 20 2S_080	19	21.8	6	200	165	130	-	M10x12	5	200	200	9.8
PS 20 2S_090	24	27.3	8	200	165	130	-	M10x12	5	200	200	9.8
PS 20 3S_063	11	12.8	4	140	115	95	-	M8x19	3.5	194	194	9.6
PS 20 3S_071	14	16.3	5	160	130	110	-	M8c16	3.5	194	194	9.6

P 2S HS
P 3S HS



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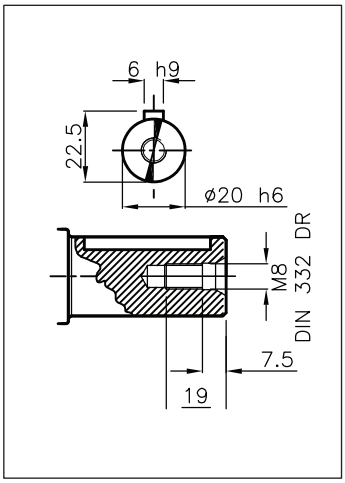
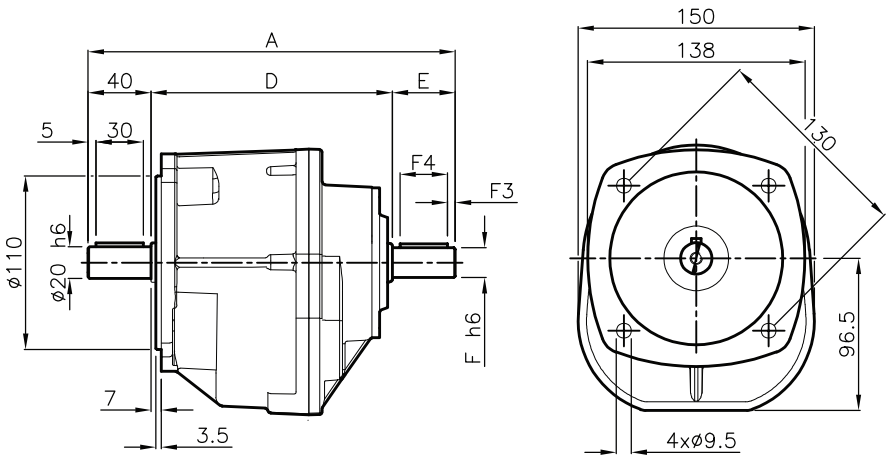


F 2S HS
F 3S HS



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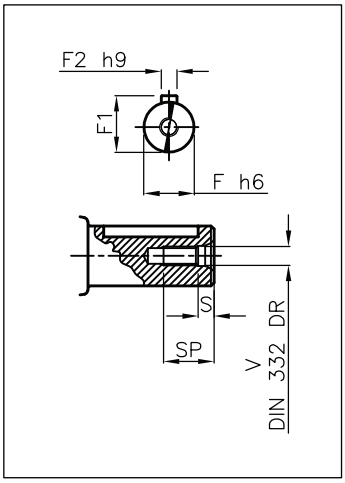
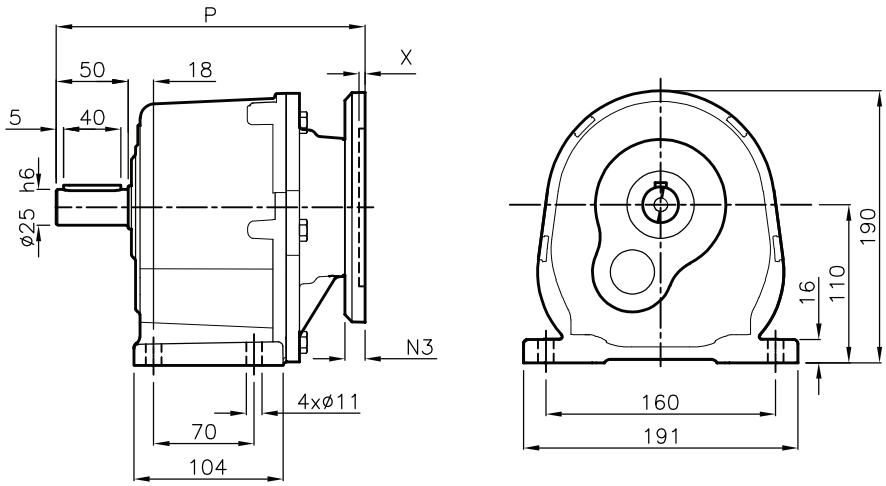


PS 20												
	A	D	E	F	F1	F2	F3	F4	V	S	SP	KG
PS 20 P 2S_HS	233	153	40	19	21.5	6	5	30	M6	5	16	9.8
PS 20 F 2S_HS	233	153	40	19	21.5	6	5	30	M6	5	16	9.8
PS 20 P 3S_HS	230	153	40	16	18	5	5	30	M6	5	16	9.8
PS 20 F 3S_HS	230	153	40	16	18	5	5	30	M6	5	16	9.8

P 2S
P 3S



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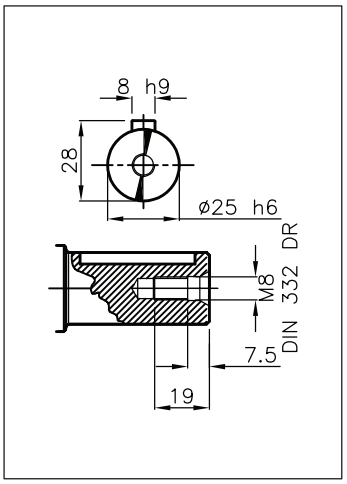
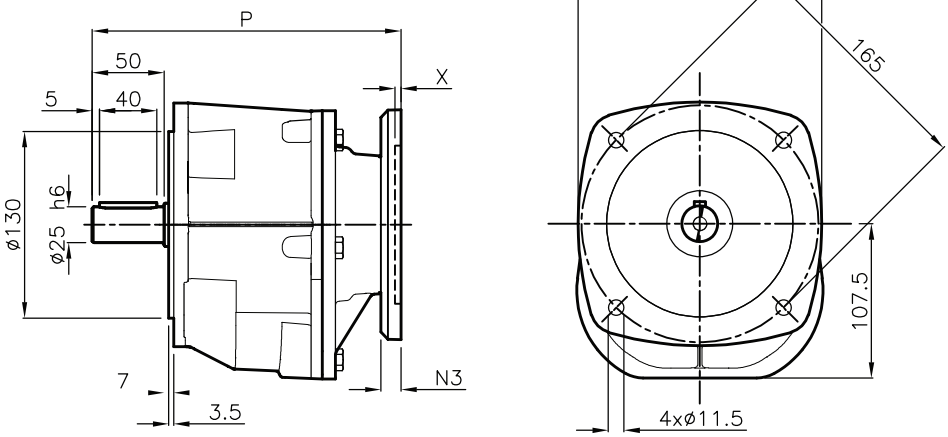
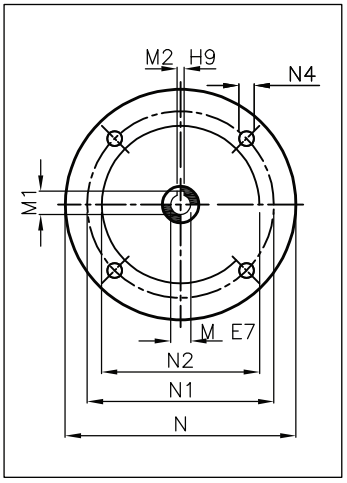


F 2S
F 3S

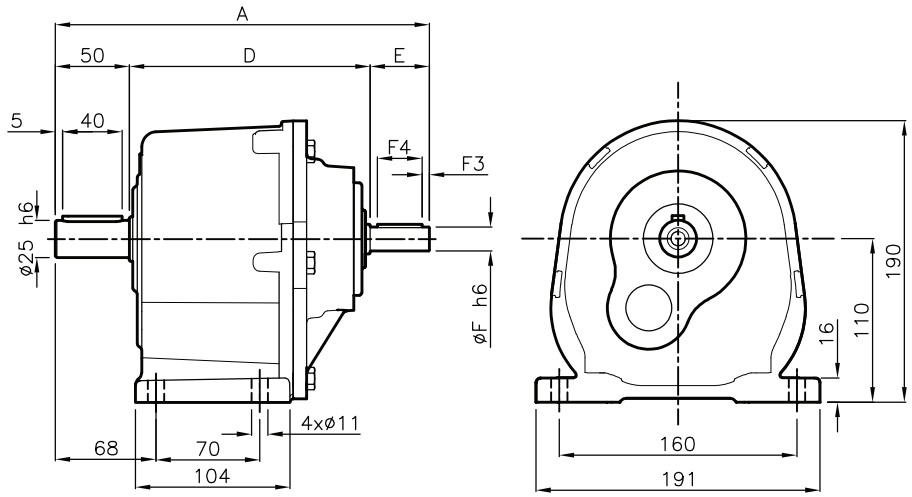


Input

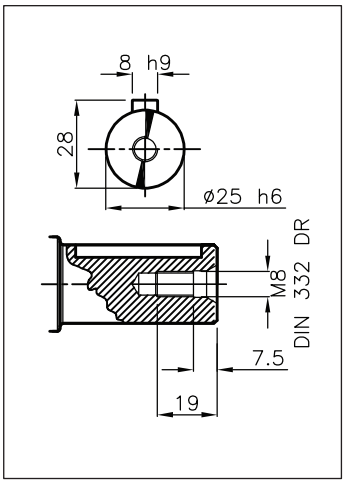


PS 25												
	M	M1	M2	N	N1	N2	N3	N4	X	P	F	kg
PS 25 2S_071	14	16.3	5	160	130	110	-	M8x16	4	215	215	14
PS 25 2S_080	19	21.8	6	200	165	130	-	M10x12	5	220	220	14
PS 25 2S_090	24	27.3	8	200	165	130	-	M10x12	5	220	220	14
PS 25 3S_063	11	12.8	4	140	115	95	-	M8x19	3.5	214	214	13.5
PS 25 3S_071	14	16.3	5	160	130	110	-	M8x16	4	214	214	13.5

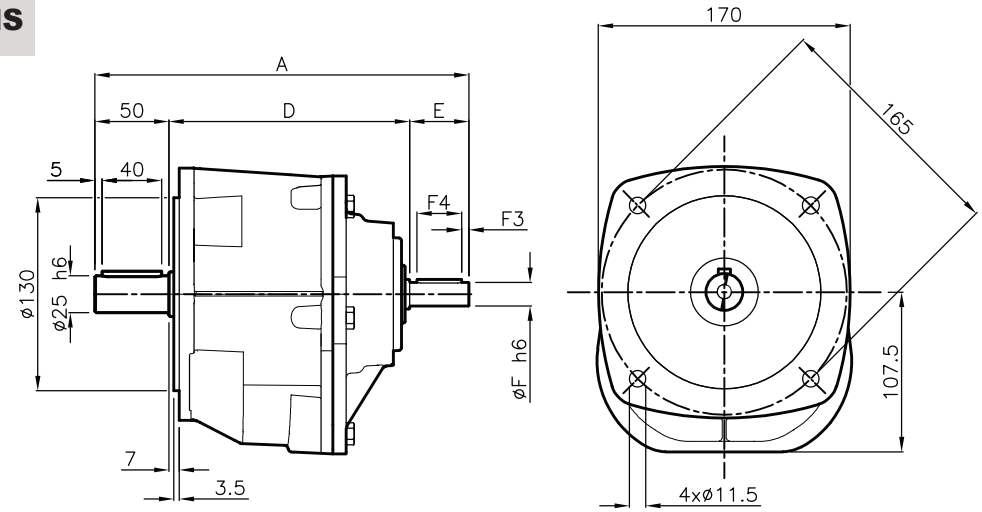
P 2S HS
P 3S HS



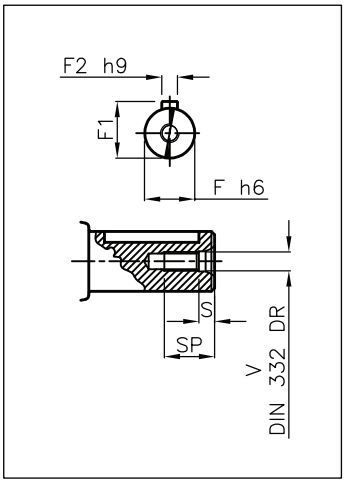
Output



F 2S HS
F 3S HS

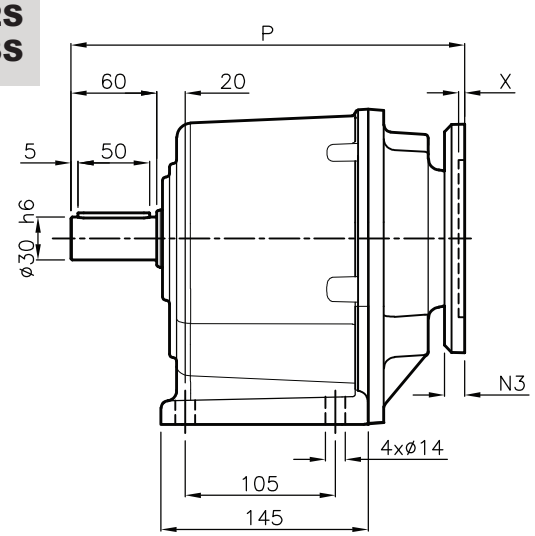


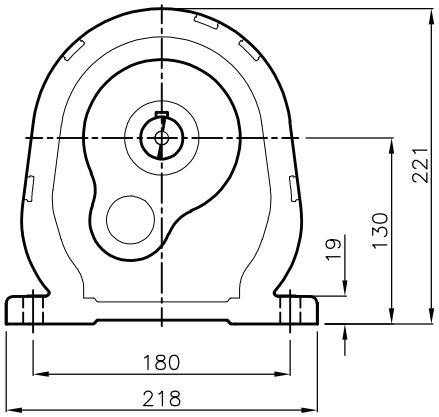
Input



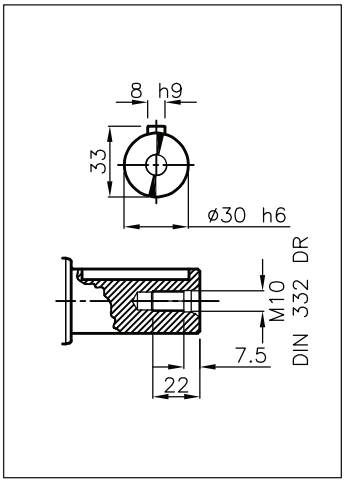
PS 25												
	A	D	E	F	F1	F2	F3	F4	V	S	SP	KG
PS 25 P 2S_HS	252	162	40	19	21.5	6	5	30	M6	5	16	14
PS 25 F 2S_HS	252	162	40	19	21.5	6	5	30	M6	5	16	14
PS 25 P 3S_HS	250	160	40	16	18	5	5	30	M6	5	16	13.5
PS 25 F 3S_HS	250	160	40	16	18	5	5	30	M6	5	16	13.5

P 2S
P 3S

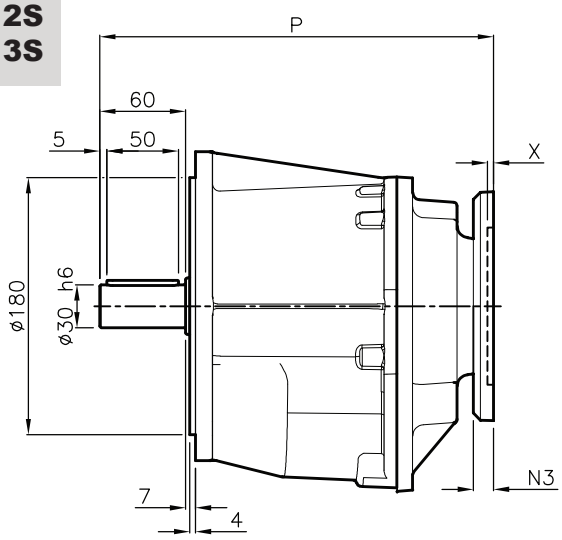


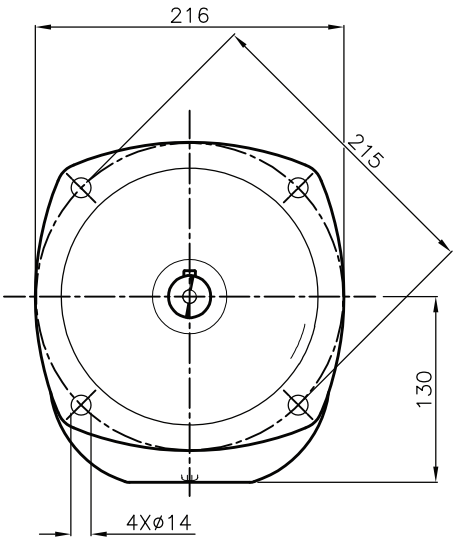


Output

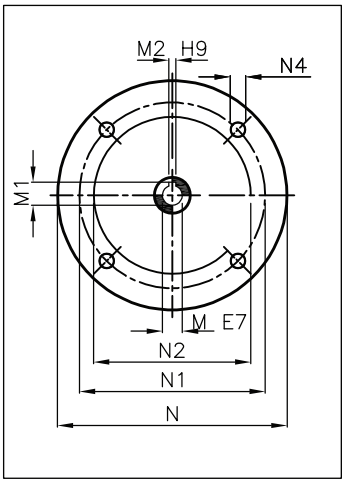


F 2S
F 3S



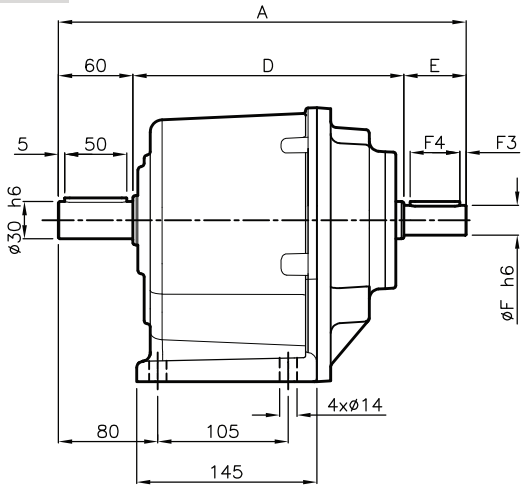


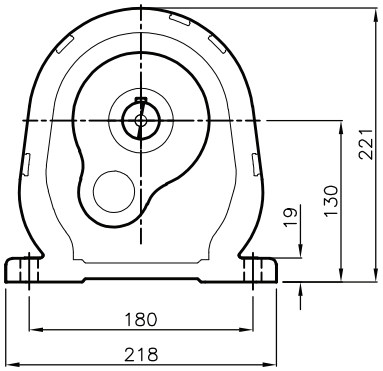
Input



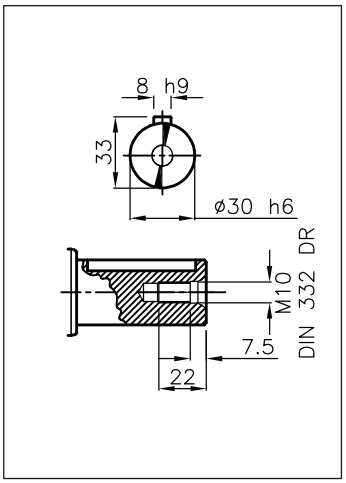
PS 30												
	M	M1	M2	N	N1	N2	N3	N4	X	P	F	kg
PS 30 2S_071	14	16.3	5	160	130	110	-	M8x16	4	283	283	23
PS 30 2S_080	19	21.8	6	200	165	130	-	M10x12	5	283	283	23
PS 30 2S_090	24	27.3	8	200	165	130	-	M10x12	5	283	283	23
PS 30 2S_100	28	31.3	8	250	215	180	-	M12x16	5	283	283	23
PS 30 2S_112	28	31.3	8	250	215	180	-	M12x16	5	283	283	23
PS 30 3S_071	14	16.3	5	160	130	110	-	M8x19	4	275	275	22.5
PS 30 3S_080	19	21.8	5	200	165	130	-	M10x19	5	280	280	22.5
PS 30 3S_090	24	27.3	5	200	165	130	-	M10x19	5	280	280	22.5

P 2S HS
P 3S HS

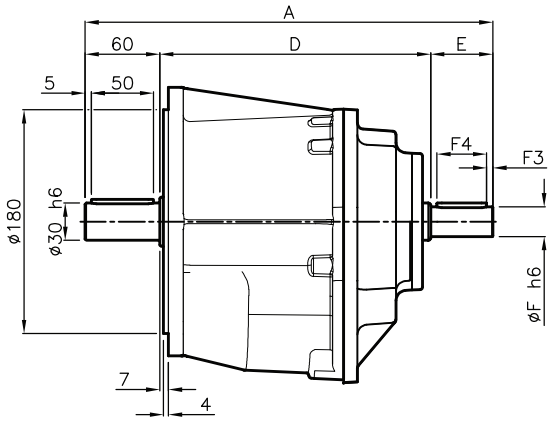


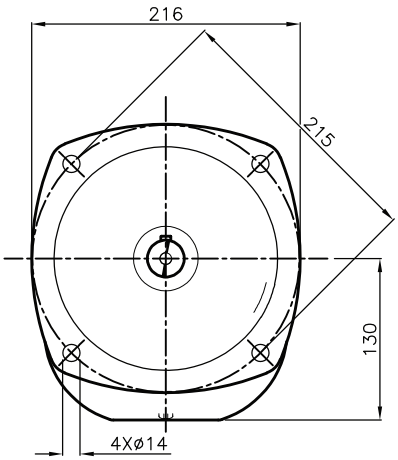


Output

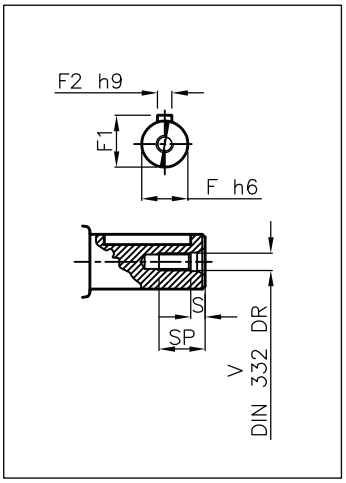


F 2S HS
F 3S HS



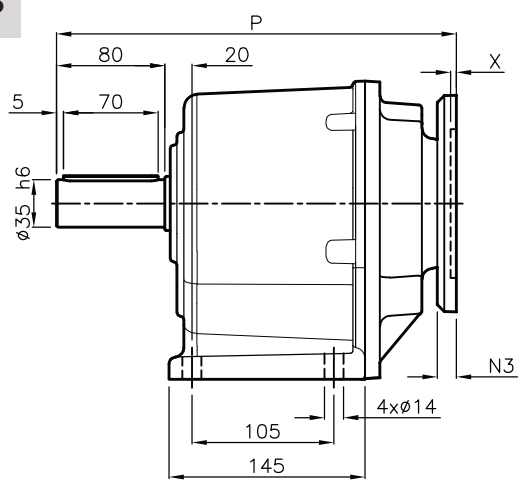


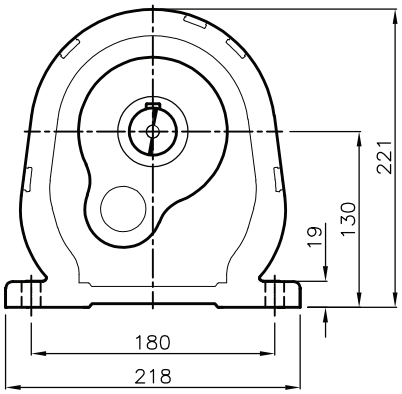
Input



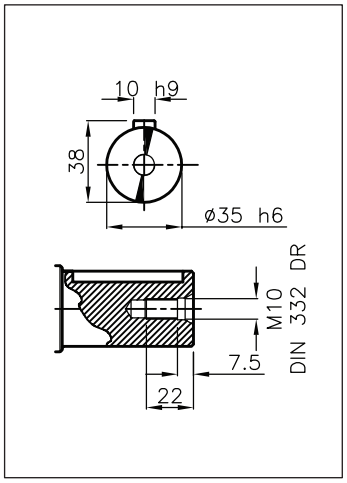
PS 30												
	A	D	E	F	F1	F2	F3	F4	V	S	SP	KG
PS 30 P 2S_HS	329	219	50	24	27	8	5	40	M8	6	19	23
PS 30 F 2S_HS	329	219	50	24	27	8	5	40	M8	6	19	23
PS 30 P 3S_HS	313	213	40	19	21.5	6	5	30	M6	5	16	22.5
PS 30 F 3S_HS	313	213	40	19	21.5	6	5	30	M6	5	16	22.5

P 2S
P 3S

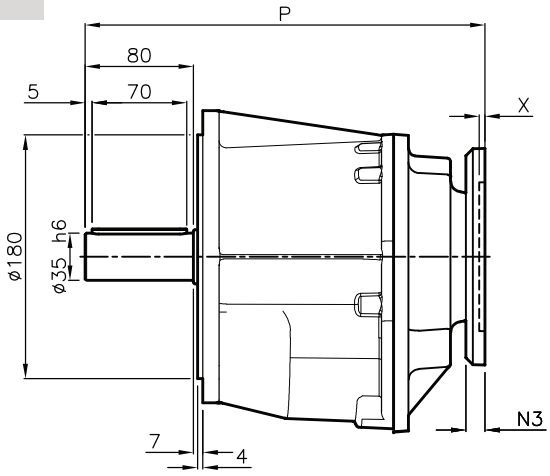


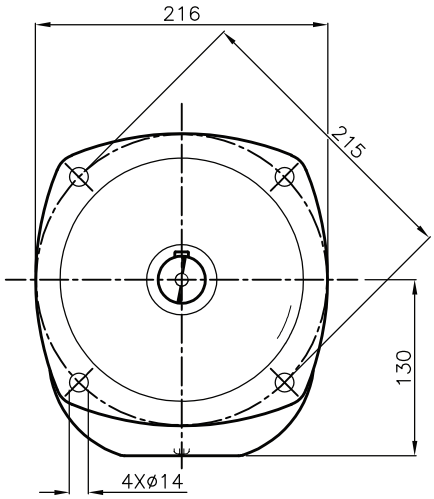


Output

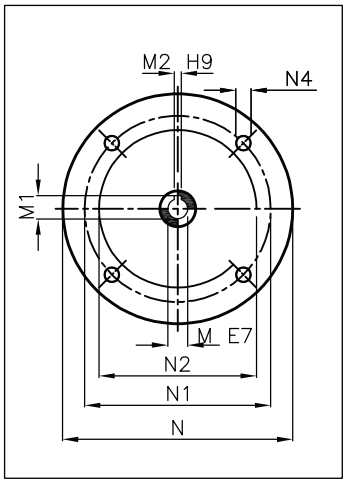


F 2S
F 3S



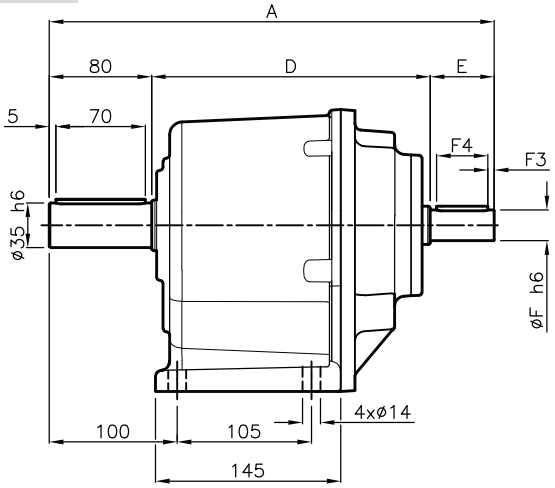


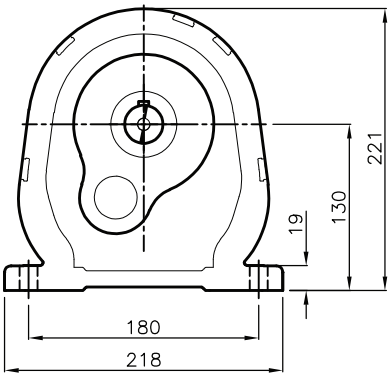
Input



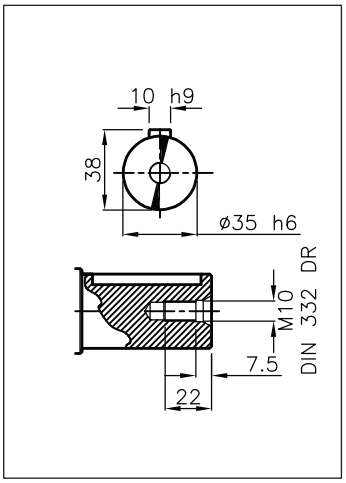
PS 35												
	M	M1	M2	N	N1	N2	N3	N4	X	P	F	kg
PS 35 2S_071	14	16.3	5	160	130	110	-	M8x16	4	303	303	24
PS 35 2S_080	19	21.8	6	200	165	130	-	M10x12	5	303	303	24
PS 35 2S_090	24	27.3	8	200	165	130	-	M10x12	5	303	303	24
PS 35 2S_100	28	31.3	8	250	215	180	-	M12x16	5	303	303	24
PS 35 2S_112	28	31.3	8	250	215	180	-	M12x16	5	303	303	24
PS 35 3S_071	14	16.3	5	160	130	110	-	M8x19	4	295	295	23.5
PS 35 3S_080	19	21.8	5	200	165	130	-	M10x19	5	300	300	23.5
PS 35 3S_090	24	27.3	5	200	165	130	-	M10x19	5	300	300	23.5

P 2S HS
P 3S HS

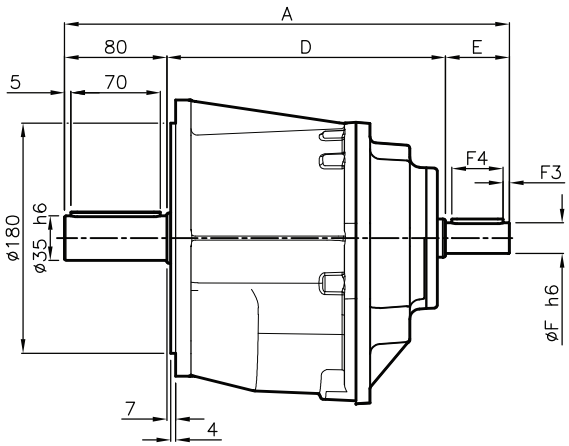


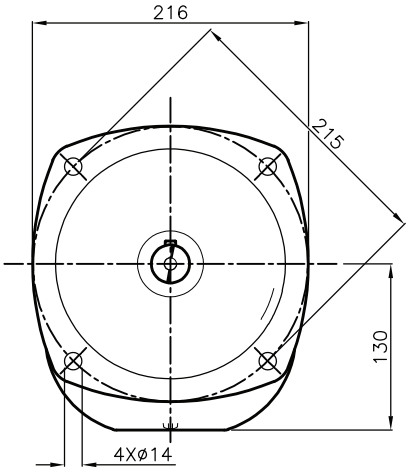


Output

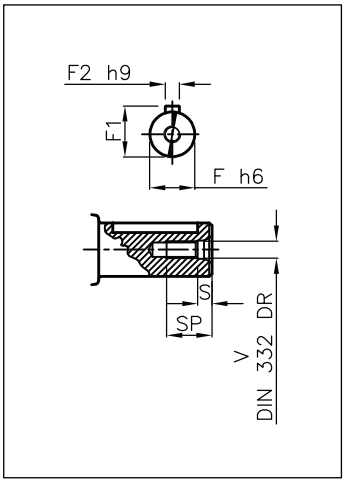


F 2S HS
F 3S HS



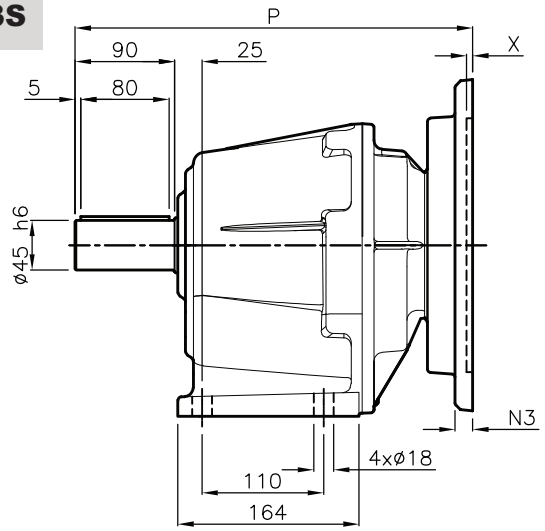


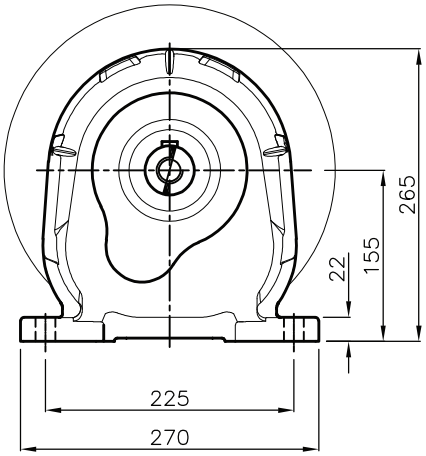
Input



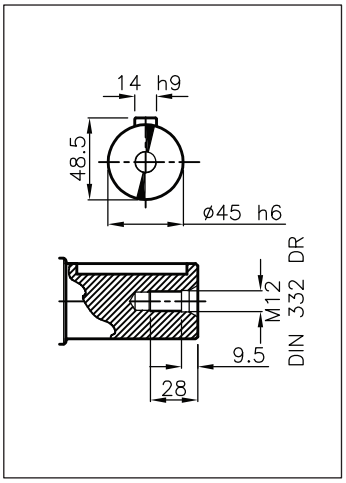
PS 35												
	A	D	E	F	F1	F2	F3	F4	V	S	SP	KG
PS 35 P 2S_HS	349	219	50	24	27	8	5	40	M8	6	19	24
PS 35 F 2S_HS	349	219	50	24	27	8	5	40	M8	6	19	24
PS 35 P 3S_HS	333	213	40	19	21.5	6	5	30	M6	5	16	23.5
PS 35 F 3S_HS	333	213	40	19	21.5	6	5	30	M6	5	16	23.5

P 2S
P 3S

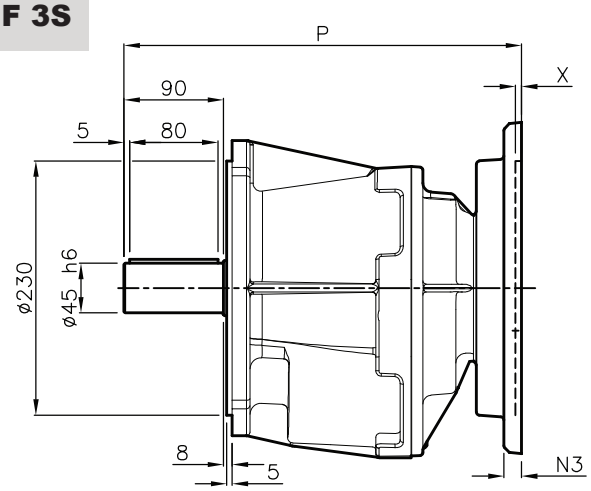


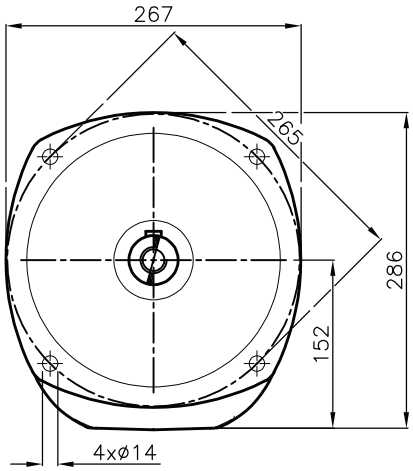


Output

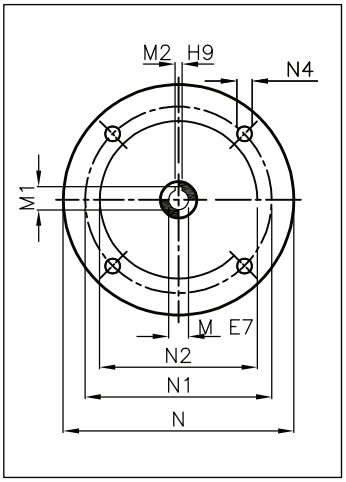


F 2S
F 3S



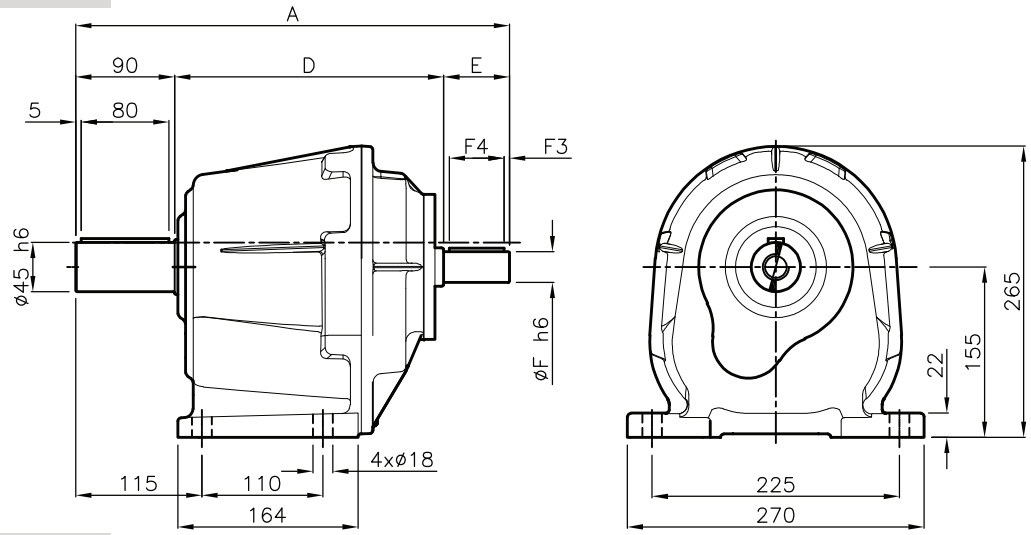


Input

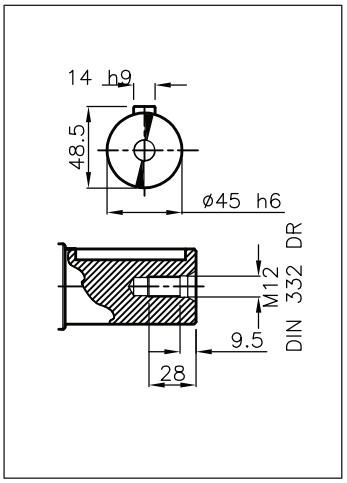


PS 45												
	M	M1	M2	N	N1	N2	N3	N4	X	P	F	kg
PS 45 2S_090	24	27.3	8	200	165	130	-	M10x12	4	340	340	40
PS 45 2S_100	28	31.3	8	250	215	180	16	16	5	340	340	40
PS 45 2S_112	28	31.3	8	250	215	180	16	13	5	340	340	40
PS 45 2S_132	38	41.3	10	300	265	230	16	14	5	360	360	40
PS 45 3S_071	14	16.3	5	160	130	110	-	M8x16	4	350	350	35
PS 45 3S_080	19	21.8	6	200	165	130	-	M10x19	5	350	350	35
PS 45 3S_090	24	27.3	8	200	165	130	-	M10x19	5	350	350	35
PS 45 3S_100	28	31.3	8	250	215	180	-	M12x16	5	350	350	35
PS 45 3S_112	28	31.3	8	250	215	180	-	M12x16	5	350	350	35

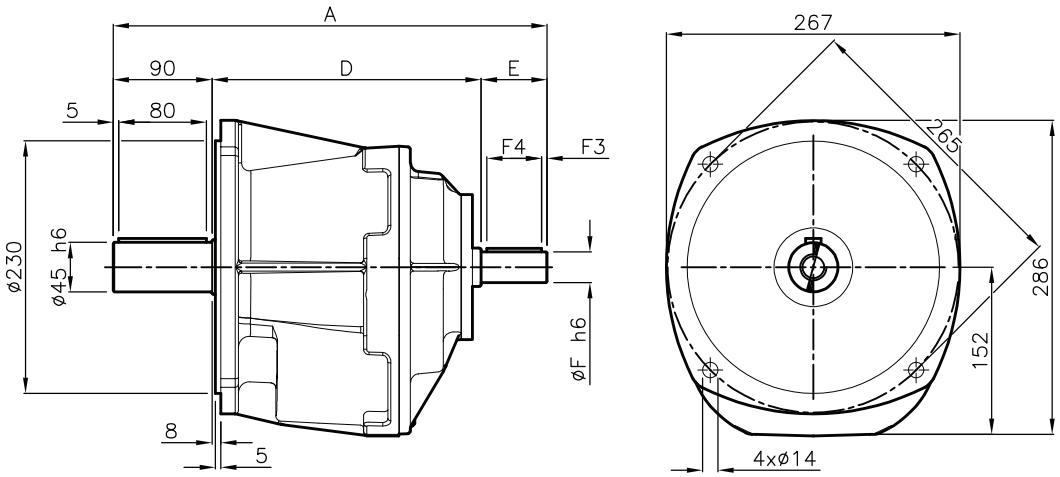
P 2S HS
P 3S HS



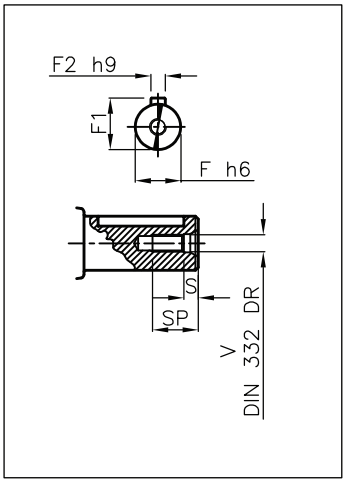
Output



F 2S HS
F 3S HS

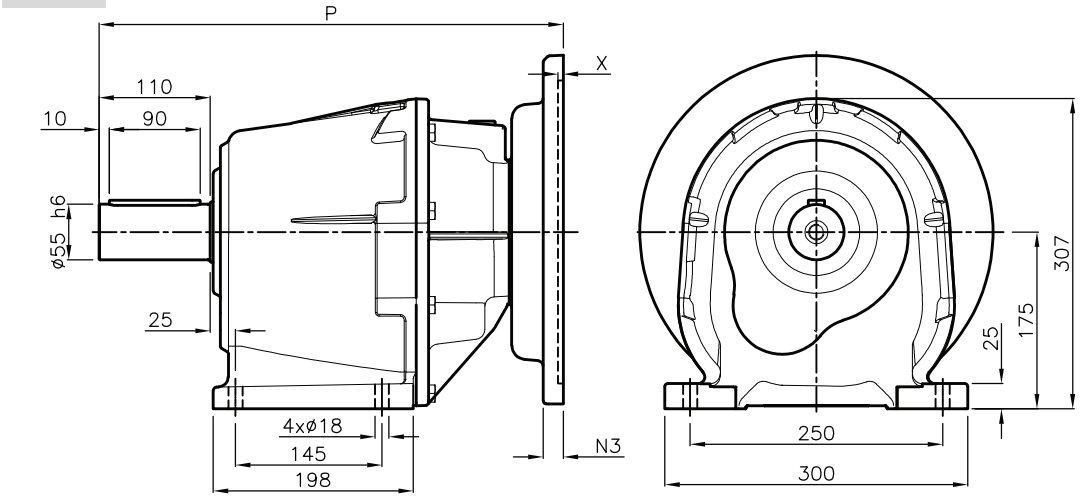


Input

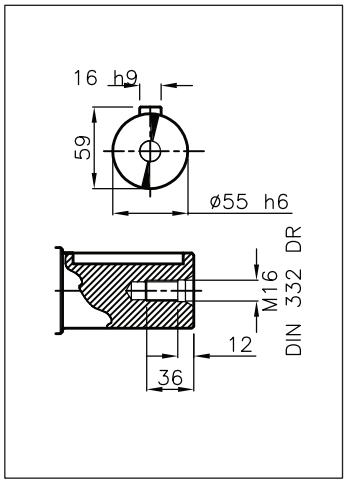


PS 45												
	A	D	E	F	F1	F2	F3	F4	V	S	SP	KG
PS 45 P 2S_HS	395	245	60	28	31	8	5	50	M10	7.5	22	40
PS 45 F 2S_HS	395	245	60	28	31	8	5	50	M10	7.5	22	40
PS 45 P 3S_HS	395	255	50	24	27	8	5	40	M8	6	19	35
PS 45 F 3S_HS	395	255	50	24	27	8	5	40	M8	6	19	35

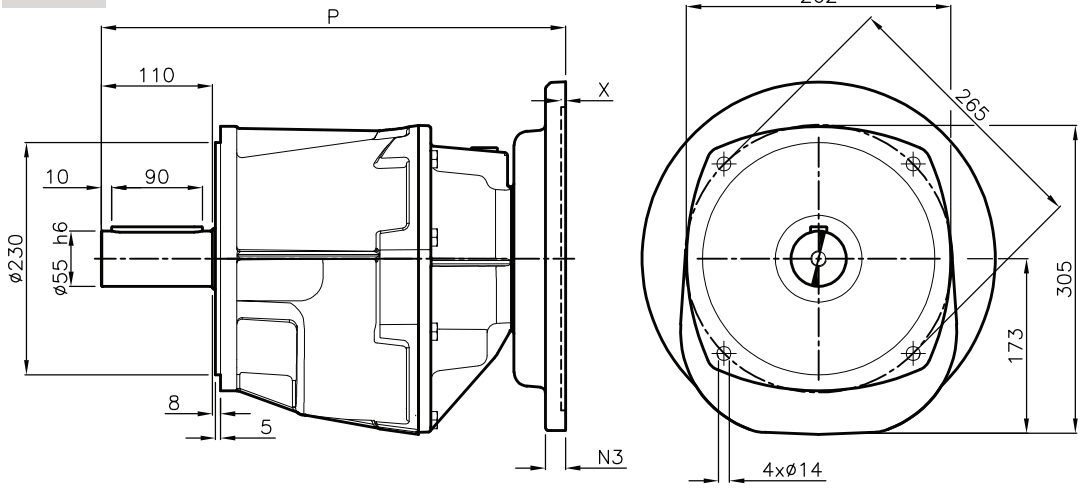
P 2S
P 3S



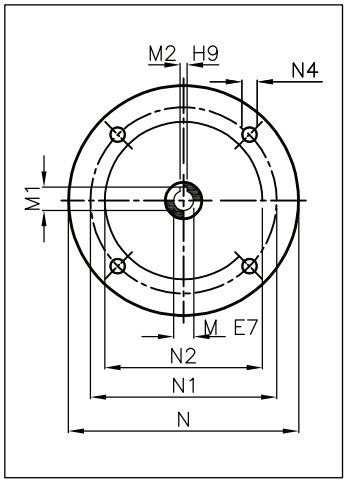
Output



F 2S
F 3S

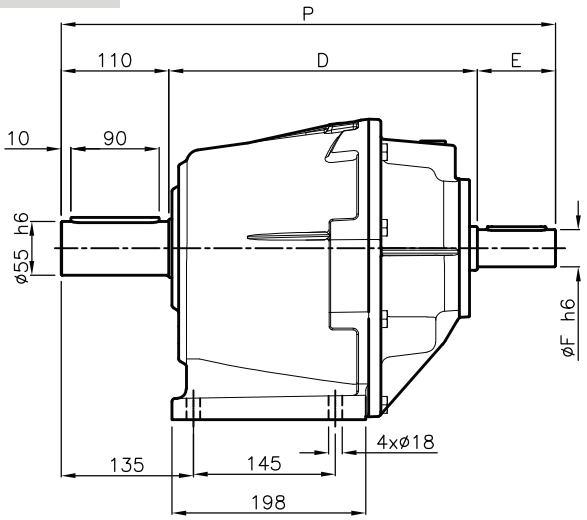


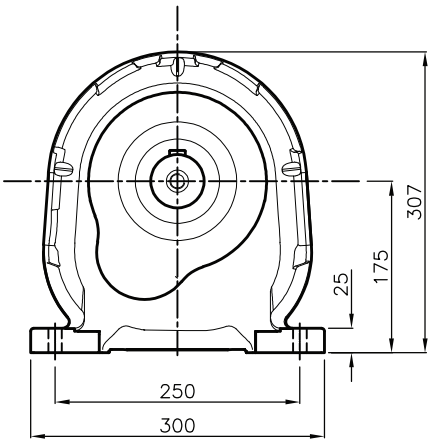
Input



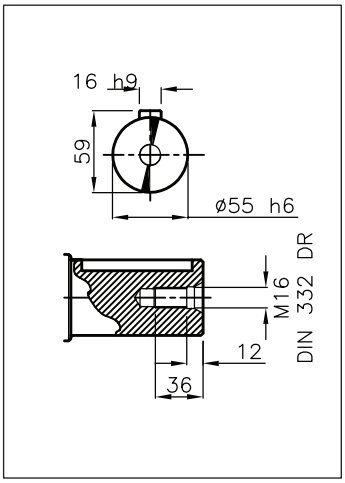
PS 55												
	M	M1	M2	N	N1	N2	N3	N4	X	P	F	kg
PS 55 2S_100	28	31.3	8	250	215	180	16	13	5	430	430	61
PS 55 2S_112	28	31.3	8	250	215	180	16	13	5	430	430	61
PS 55 2S_132	38	41.3	10	300	265	230	16	14	5	430	430	61
PS 55 2S_160	42	45.3	12	350	300	250	20	18	6	460	460	61
PS 55 3S_080	19	21.8	6	200	165	130	-	M10x19	4	422	422	56
PS 55 3S_090	24	27.3	8	200	165	130	-	M10x19	4	422	422	56
PS 55 3S_100	28	31.3	8	250	215	180	-	M12x16	5	422	422	56
PS 55 3S_112	28	31.3	8	250	215	180	-	M12x16	5	442	442	56
PS 55 3S_132	38	41.3	10	300	265	230	16	14	5	442	442	56

P 2S HS
P 3S HS

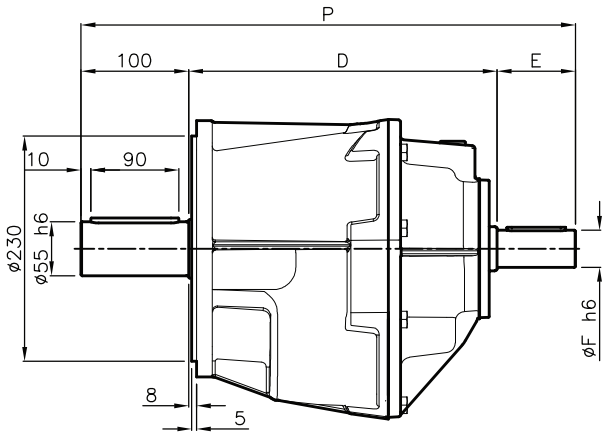


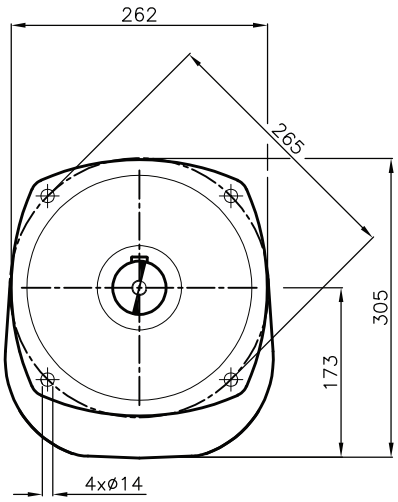


Output

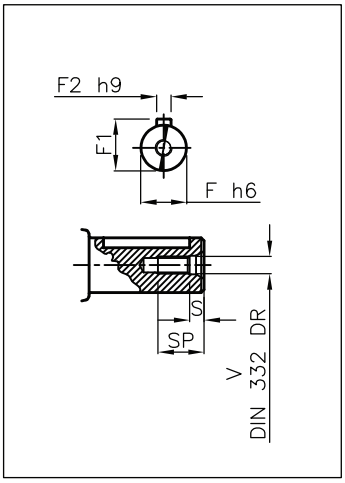


F 2S HS
F 3S HS



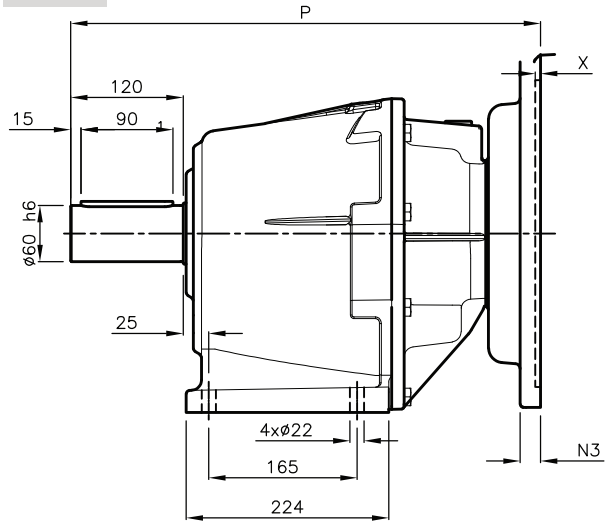


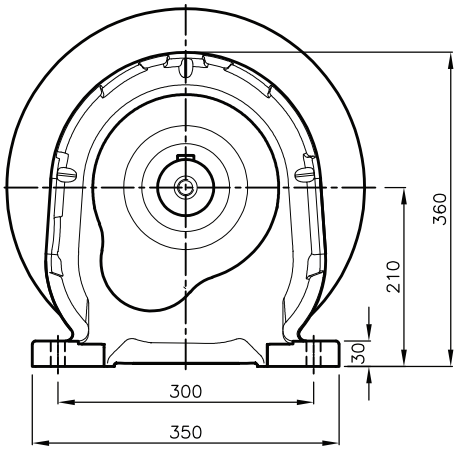
Input



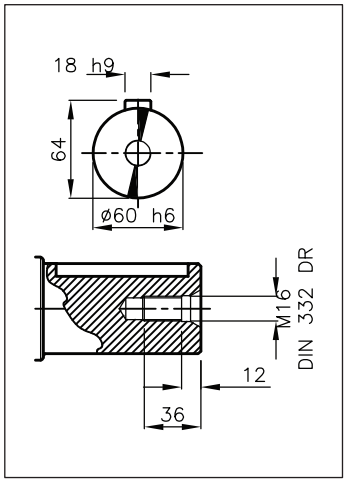
PS 55												
	A	D	E	F	F1	F2	F3	F4	V	S	SP	KG
PS 55 P 2S_HS	505	315	80	38	41	10	10	60	M12	9.5	28	61
PS 55 F 2S_HS	505	315	80	38	41	10	10	60	M12	9.5	28	61
PS 55 P 3S_HS	476	305	60	28	31	8	5	50	M10	7.5	22	56
PS 55 F 3S_HS	476	305	60	28	31	8	5	50	M10	7.5	22	56

P 2S
P 3S

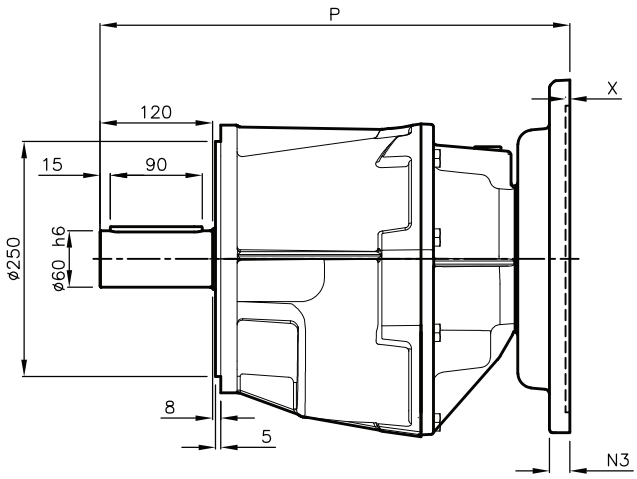


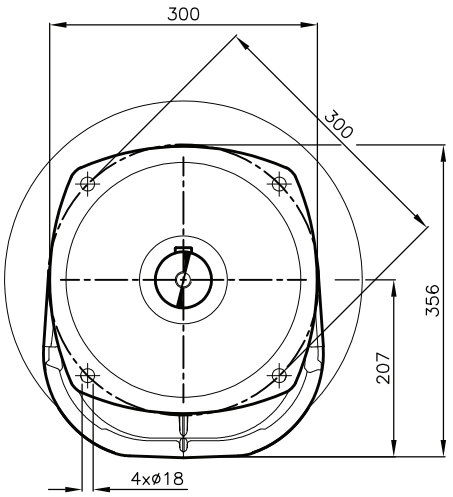


Output

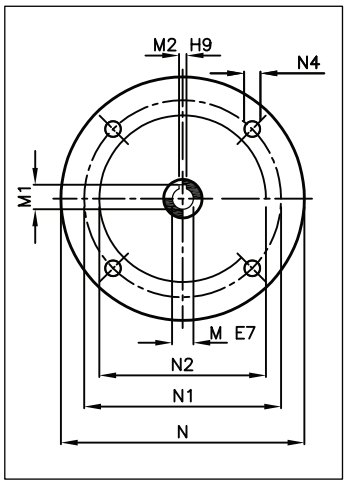


F 2S
F 3S



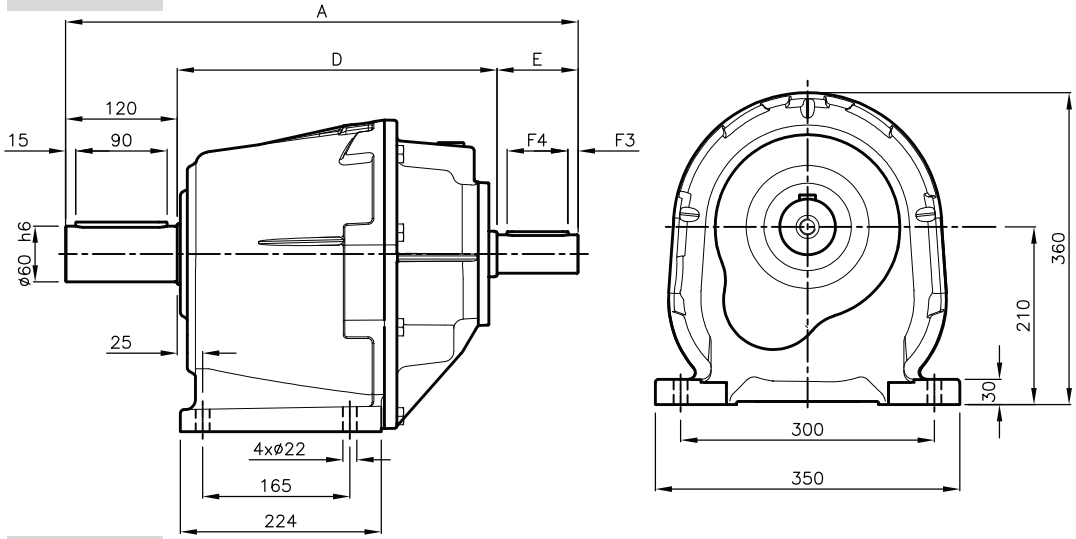


Input

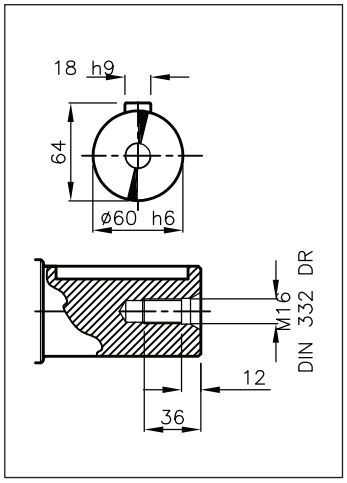


PS 60												
	M	M1	M2	N	N1	N2	N3	N4	X	P	F	kg
PS 60 2S_132	38	41.3	10	300	265	230	16	14	5	470	470	91
PS 60 2S_160	42	45.3	12	350	300	250	20.5	18	6	495	495	91
PS 60 2S_180	48	51.8	14	350	300	250	20.5	18	6	495	495	91
PS 60 3S_080	19	21.8	6	200	165	130	-	M10x19	4	457	457	86
PS 60 3S_090	24	27.3	8	200	165	130	-	M10x19	4	457	457	86
PS 60 3S_100	28	31.3	8	250	215	180	-	M12x16	5	457	457	86
PS 60 3S_112	28	31.3	8	250	215	180	-	M12x16	5	457	457	86
PS 60 3S_132	38	41.3	10	300	265	230	16	14	5	477	477	86

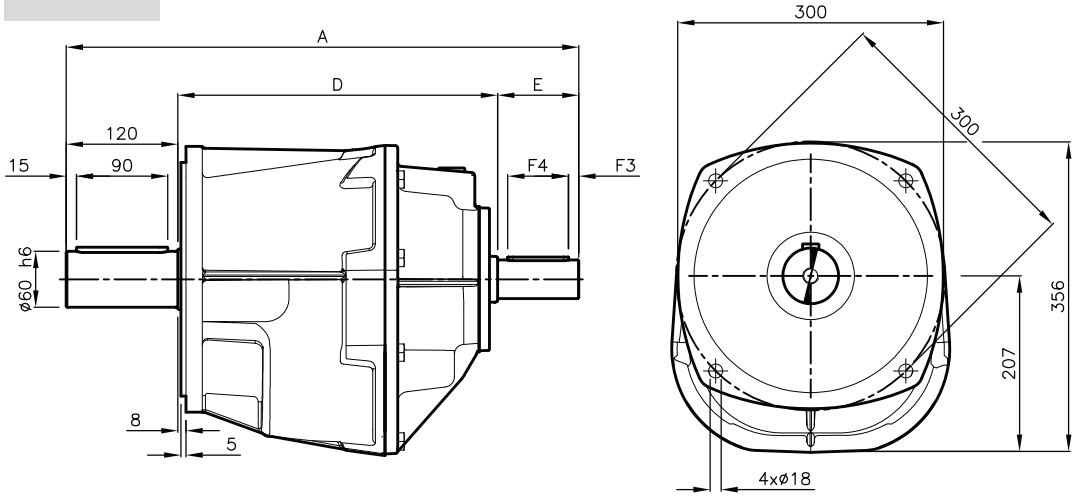
P 2S HS
P 3S HS



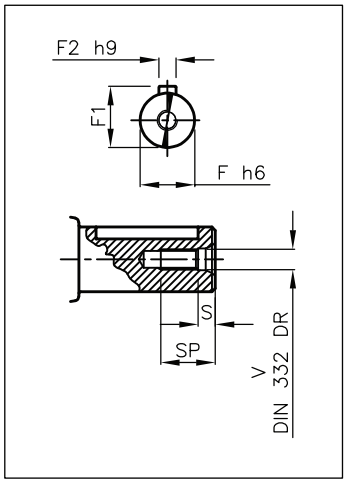
Output



F 2S HS
F 3S HS



Input



PS 60												
	A	D	E	F	F1	F2	F3	F4	V	S	SP	KG
PS 60 P 2S_HS	575	345	110	42	45	12	10	90	M12	9.5	28	91
PS 60 F 2S_HS	575	345	110	42	45	12	10	90	M12	9.5	28	91
PS 60 P 3S_HS	535	335	80	38	41	10	10	60	M12	9.5	28	86
PS 30 F 3S_HS	535	335	80	38	41	10	10	60	M12	9.5	28	86

24. ABOUT US

Established in 1984, Indosculp is a **IATF 16949** certified company. Based in Ahmednagar, we have 40,000 Sq. Ft State of the Art Manufacturing Facility. Indosculp specializes in the production of In-line Helical gearboxes for industrial, quarry and mining applications.

The PS Series gear units are designed in unibox housing to consume optimal installation space and can operate in harsh environments with minimum downtimes. Strict quality control measures are adopted at each stage of manufacturing and assembly of the gearbox.

Excellence is our number one priority.

We use the latest technologies to optimize our daily production. Indosculp is fully committed to a more sustainable workplace and supports various local initiatives.

All Indosculp employees pay utmost attention to smallest details, to ensure that our customers receive products with unrivalled quality.

NOTES

APPLICATIONS

Oven, Dryer, Fryer

Mixer, Kneader, Crushers

Bagging Machines & Conveyors

Palletizing Machines

Wrapping Machines

Drag Conveyor

Feeding Systems, Washing & Sorting Systems

Overhead Cranes, Gantry Cranes